



IMPORTANT FOR FUTURE REFERENCE

Please complete this information and retain this manual for the life of the equipment:

Model #: _____

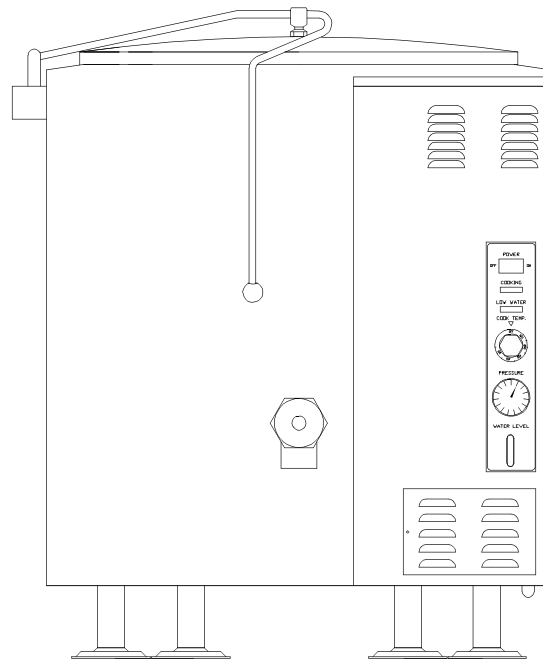
Serial #: _____

Date Purchased: _____

PARTS LIST

Gas Fired Steam Jacketed Stationary Kettles


GL-80E GL-100E



 **WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

CROWN FOOD SERVICE EQUIPMENT

 A Middleby Company

70 Oakdale Road, Downsview (Toronto) Ontario, Canada, M3N 1V9

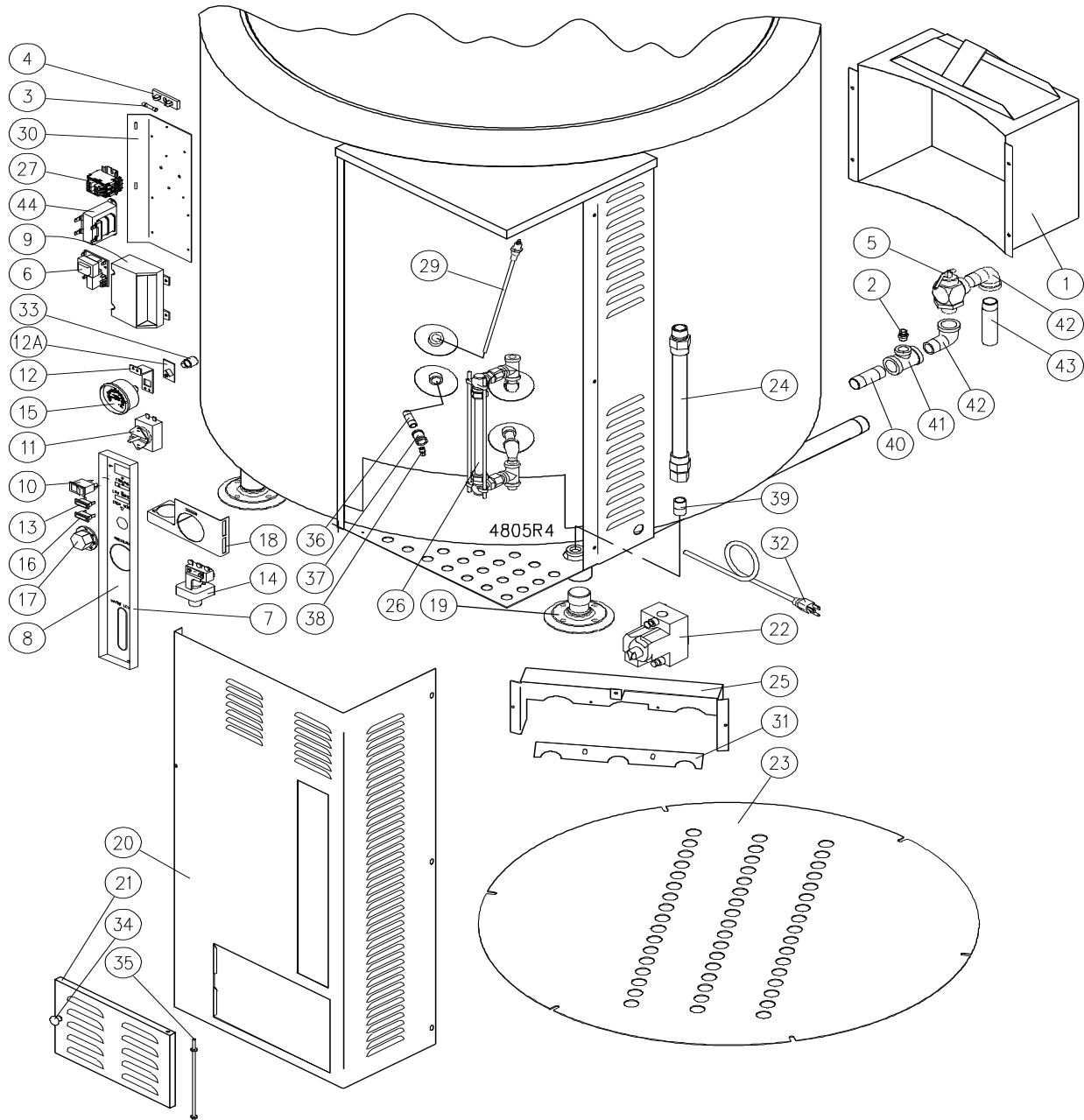
Telephone: 919-762-1000 www.crownsteamgroup.com

Printed in Canada



PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FIGURE 1



PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FROM FIGURE 1

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>		
			<u>GL-80E</u>	<u>GL-100E</u>	
1.	6828-1	Flue Box Assembly	1	1	
2.	3-AV00	Air Vent	1	1	
3.	9092-3	Fuse 3A, 250V	1	1	
4.	9068-1	Fuse Holder	1	1	
5.	3-SRV8-1	Relief Valve, 35 psi	1	1	
6.	3974-1	Level Control	1	1	
7.	7790-1	Control Panel	1	1	
**	8.	7002-1	English Label	1	1
		3081-1	French Label	1	1
9.	9210-2	Ignition Module, Continuous Retry	1	1	
10.	9130-2	Power Switch	1	1	
11.	116-6562	Thermostat	1	1	
12.	4647-1	Pressure Gauge Bracket	1	1	
12A.	5845-1	Pressure Gauge Clip	1	1	
13.	4996-7	Pilot Light, Cooking, Red, 28V	1	1	
14.	116-6490	Pressure Switch	1	1	
15.	4967-1	Pressure Gauge	1	1	
16.	4996-3	Pilot Light, Low Water, Amber, 120V	1	1	
17.	4-TK05	Dial	1	1	
18.	7629-1	Pressure Switch Bracket	1	1	
19.	3223-1	Leg Adjustable Pad Assembly	4	4	
20.	7814-1	Front Panel	1		
	7815-1	Front Panel		1	

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>		
			<u>GL-80E</u>	<u>GL-100E</u>	
	21.	6679-1	Access Door	1	1
**	22.	5450-1	Combination Gas Control - Natural Gas	1	1
		5450-2	Combination Gas Control - Propane	1	1
	23.	7571-1	Bottom Covert	1	1
	24.	9083-18	Gas Flex Hose, 3/4" x 18"	1	1
	25.	7569-1	Burner Basket Shield/Bracket	1	1
	26.	5285-1	Sight Glass Assembly	1	1
		9108-2	Gauge Glass, 5/8 x 4-3/4	1	1
		8-6018	Washers	2	2
		8-6019	Brass Washer	2	2
		8-6016	Rod	2	2
**	27.	9390-2	Terminal Block Assembly, 2 Poles	1	1
			Includes the following parts:		
		9391-1	Modular Terminal	2	2
		9392-1	End Plate	1	1
		9393-1	End Clamp	2	2
		9394-053	Mounting Rail, 53 mm	1	1
* **	28.	4-T265	Transformer, 240-120V, 100VA, (220/240V Units)	1	1
	29.	5039-1	Low Water Probe	1	1
	30.	7110-1	Component Mounting Bracket	1	1
	31.	5734-1	Burner Shield	1	1
	32.	4127-3	Cord Set, 120V	1	1
	33.	3-704B	Elbow 90°, Brass 1/4C x 1/4 FPT	1	1
	34.	116-7793	Door Knob	1	1

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

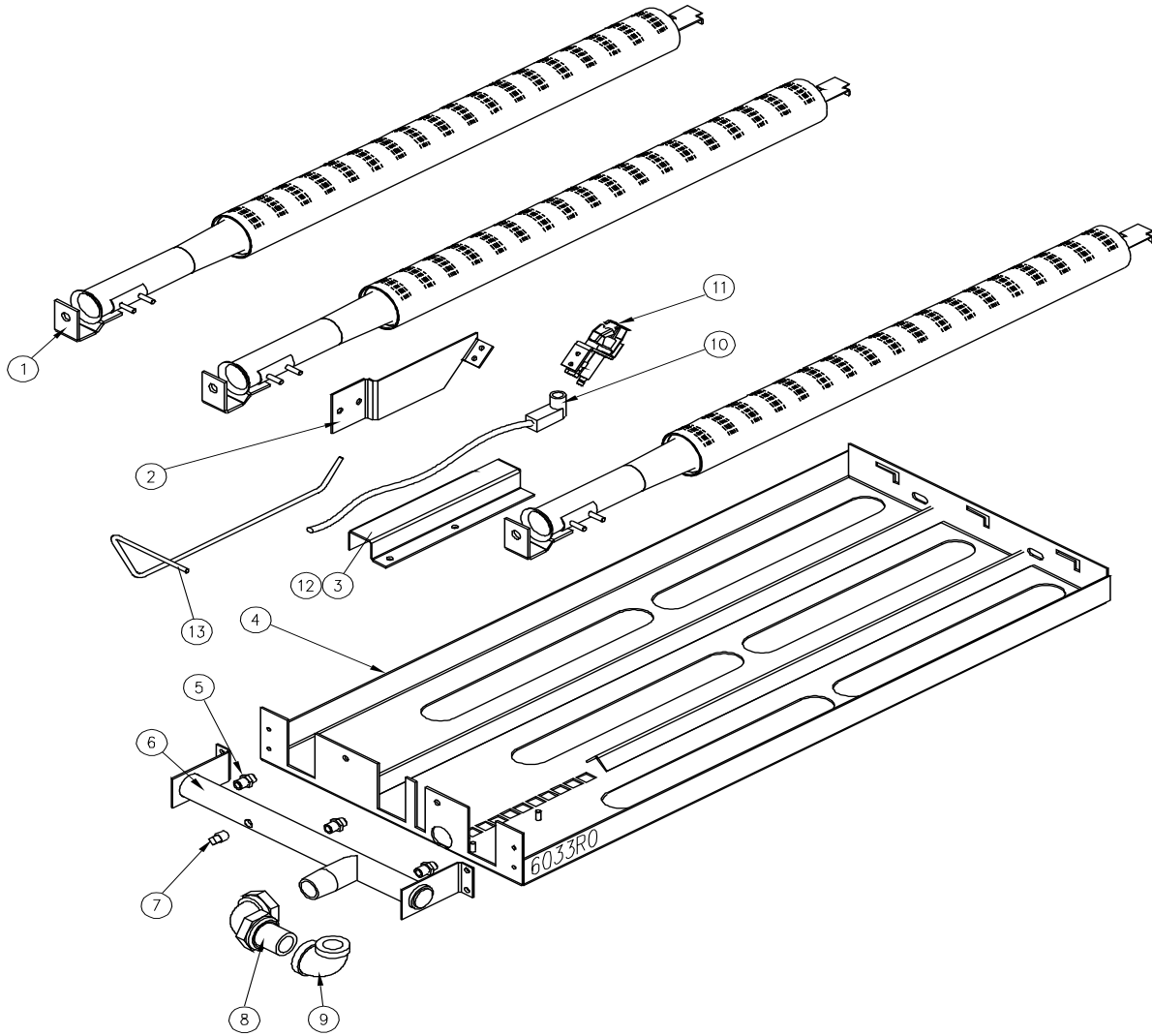
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
			<u>GL-80E</u>	<u>GL-100E</u>
35.	5049-1	Access Door Pivot Rod	1	1
36.	9091-020	Brass Pipe Nipple, 3/8 x 2 Lg.	1	1
37.	PP-427	Forged Tee, C.S. 3000 # 3/8 NPT	1	1
38.	3-684C	Connector, Brass, 1/4 C x 3/8 MPT	1	1
39.	9009-000	Black Pipe Close Nipple, 1/2 NPT	1	1
40.	9010-034	Black Pipe Nipple, 3/4 - SCH. 40 x 3-1/2" Lg.	1	1
41.	9013-6	Tee, Black Iron 150# 3/4 x 3/4 x 3/8 NPT	1	1
42.	9012-4	Street Elbow 90°, Black Iron 150 # 3/4" NPT	2	2
43.	5184-1	Extension, Relief Valve	1	1
44.	9-3383	Transformer, 120/24V, 50VA	1	1
* 45.	7551-1	Faucet Bracket, Optional	1	1

* NOT SHOWN.

** SELECT AS REQUIRED.

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FIGURE 2



PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FROM FIGURE 2

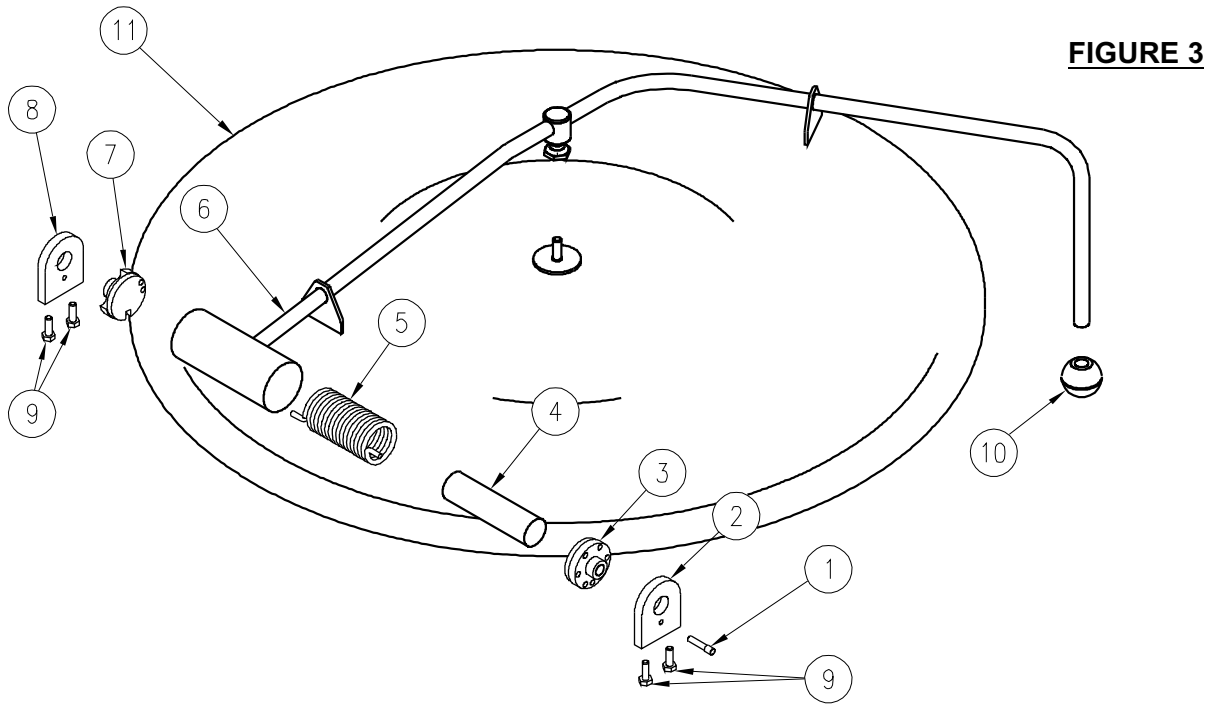
BURNER ASSEMBLY

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
1.	3135-1	Burner	3	
2.	4239-1	Pilot Bracket	1	
3.	6034-1	Cover, Igniter Wiring	1	
4.	8184-1	Burner Basket	1	
5.	3598-45	Orifice #45, L.P.	3	
	3598-30	Orifice #30, Natural Gas	3	
6.	7572-1	Gas Manifold	1	
7.	9035-1	Sq. Hd. Pipe Plug 1/8 NPT	1	
8.	3-U6BE	Union Elbow, 3/4 NPT	1	
9.	9014-1	Reducing Elbow, #150, 1/2 NPT	1	
10.	5169-2	Igniter Cable	1	
**	11.	9-3380	Igniter/Sensor Pilot, Natural	1
		9-3380-1	Igniter/Sensor Pilot, LP	1
*	12.	5483-50	Insulation, 1.00" x 7.450" x 1.50"	1
	13.	8599-1	Pilot Tube	1

* NOT SHOWN

** SELECT AS REQUIRED.

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

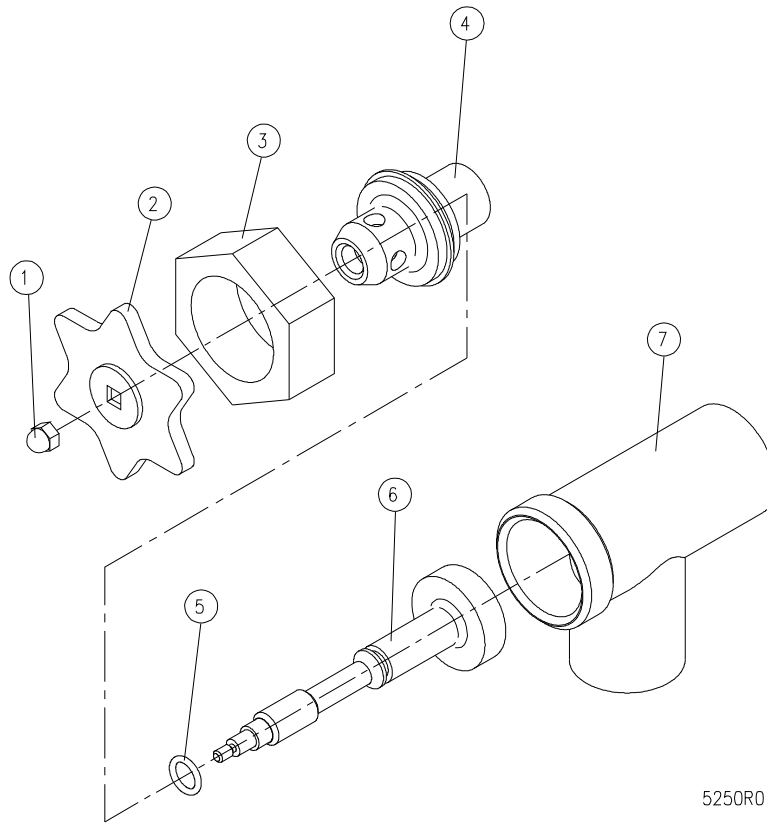


4991-3R0

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	1322-1	COVER ASSEMBLY	
1.	8-2029	Lock Pin	1
2.	8-2035L	End Lock Plate	1
3.	5428-1	Stationary Disc	1
4.	5430-1	Core	1
5.	8-2026	Spring	1
6.	1331-1	Handle Assembly	1
7.	5429-1	Rotary Disc	1
8.	8-2021	End Stop Plate	1
9.	1-56S6	Cap Screws, 1/4 - 20 x 3/4, Stainless Steel	4
10.	2-KB01	Knob	1
11.	2602-7	Cover	1

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FIGURE 4



DRAW-OFF VALVES

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D015	1-½" DRAW-OFF VALVE ASSEMBLY	
1.	9031-3	Acorn Nut 10-24 UNC	1
2.	4115-1	Handle, Stainless Steel	1
3.	3-DV13	Gland Nut	1
4.	3-DV14	Bonnet	1
5.	3-DV16	"O" Ring	1
6.	3-DV15RV	Stem Assembly	1
7.	3-DV17	Valve Body	1

PARTS LIST, GAS KETTLES, MODELS GL-80E, GL-100E

FIGURE 4

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D020	2" DRAW-OFF VALVE ASSEMBLY	
1.	9031-3	Acorn Nut 10-24 UNC	1
2.	4115-1	Handle, Stainless Steel	1
3.	3-DV23	Gland Nut	1
4.	3-DV24	Bonnet	1
5.	3-DV26	"O" Ring	1
6.	3-DV25RV	Stem Assembly	1
7.	3-DV27	Valve Body	1

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D030	3" DRAW-OFF VALVE ASSEMBLY	1
1.	3-DV31	Acorn Nut, 7/16-14 UNC	1
2.	3-DV32	Handle, Stainless Steel	1
3.	3-DV33	Gland Nut	1
4.	3-DV34	Bonnet	1
5.	3-DV36	"O" Ring	1
6.	3-DV35RV	Stem Assembly	1
7.	3-DV37	Valve Body	1