

Statement of Responsibilities

This document is for use by experienced and trained Qualified Cleveland Range, LLC Authorized Service Representatives who are familiar with both the safety procedures, and equipment they service.

Cleveland Range, LLC assumes no liability for any death, injury, equipment damage, or property damage resulting from use of, improper use of, or failure to use the information contained in this document.

Cleveland Range, LLC has made every effort to provide accurate information in this document, but cannot guarantee that this document does not contain unintentional errors and omissions.

The information in this document may be subject to technical and technological changes, revisions, or updates.

Cleveland Range, LLC assumes no liability or responsibility regarding errata, changes, revisions, or updates.

Qualified Cleveland Range, LLC Authorized Service Representatives are obligated to follow industry standard safety procedures, including, but not limited to, OSHA regulations, and disconnect / lock out / tag out procedures for all utilities including steam, and disconnect / lock out / tag out procedures for gas, electric, and steam powered equipment and / or appliances

All utilities (gas, electric, water and steam) should be turned OFF to the equipment and locked out of operation according to OSHA approved practices during any servicing of Cleveland Range equipment

Qualified Cleveland Range, LLC Authorized Service Representatives are obligated to maintain up-to-date knowledge, skills, materials and equipment.



SteamCraft® Gemini™ 6 SHORT SERIES PRESSURELESS STEAMER, TWIN, INDEPENDENT GAS-FIRED GENERATORS

MODEL: 24CGA6.2S

Cleveland Standard Features

- 54.5" (1385mm) height to top of upper compartment (lower height makes maintenance easier by lowering the descaling ports)
- Each compartment has cooking capacity for 3 each 12" x 20" x 2½" Steam Table Pans
- Doors hinged left and the controls on the right
- High efficiency independent Power Burner Steam Generators 50,000 BTU's for each compartment
- Each steam-cooking compartment is independently operated and controlled by a separate stainless steel steam generator, gas valve, Power On/Off Control Levers and a Exclusive, Remote Probe-Type Water Level Control
- Easy Access Cleaning Port: Each generator has a delimiting port located on the outside, top of the unit
- Generator Cleaning Light for each compartment warns the operator to delime generator
- Generator Steam Standby Mode: Holds generator at a steaming temperature, allows unit to start cooking quickly
- Each compartment has one, 60-Minute Electro-Mechanical Timer with "SureCook" load compensating feature. Manual Bypass Switch for constant steaming.
- Durable 14 Gauge, 304 Stainless Steel construction for compartment door, cooking cavity and steam generator
- **Exclusive Gemini Drain/Power Control System:**
Manual 1/2 inch "Ball Valve" type drain that controls main power On/Off and automatically fills generator (located on the control panel)
- Exclusive Brass Steam Jets distribute steam even throughout cooking compartment
- Easy, Front -Access Generator Controls comes with a pullout drawer for simple servicing of unit
- 6" Stainless Steel Adjustable Legs with Flanged Feet
- Approvals: CSA (AGA, CSA) and U.L./NSF#4
- Compartment Steam Shut-Off Switch when compartment door is opened

ITEM NUMBER _____

JOB NAME / NUMBER _____



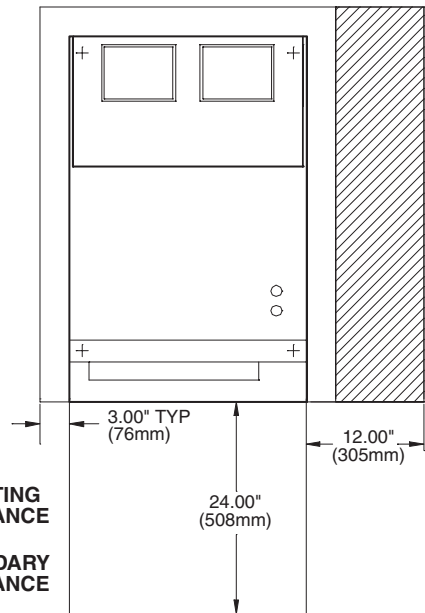
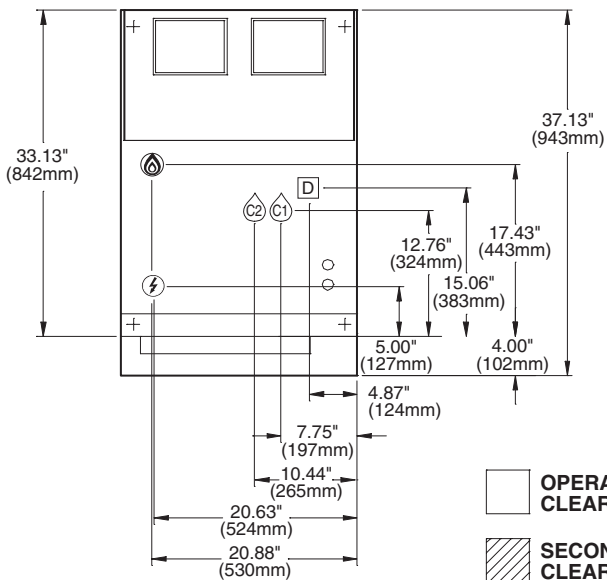
Short Form Specifications

Cleveland SteamCraft® Gemini™ Model 24CGA6.2S, 54.5" high, Two compartment steamer. Independent steam generators, 50,000 BTU's input per compartment. "SureCook" electro mechanical timer with load compensating feature. Gas valve and water level control system. Exclusive remote probe-type water level controls. Exclusive Brass "Steam Jet" distribution system. Two-piece free-floating compartment door. 14 gauge stainless steel cavity and door. Pullout service drawer for controls and Gemini Drain/Power Control System.

Options & Accessories

- Electronic Timer with Compensating Feature (ETC)
- On/Off Steam Switch Controls, no timer (MC)
- Propane Gas (PG)

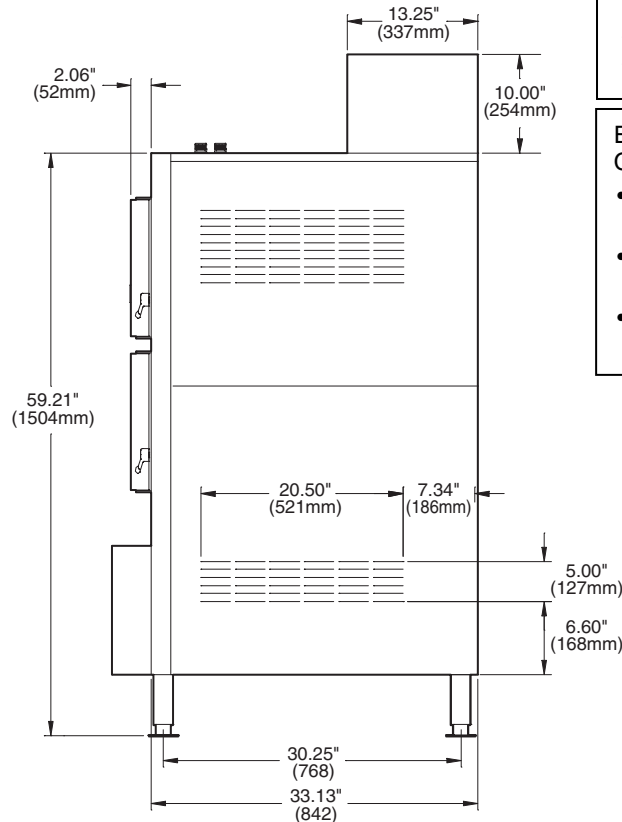
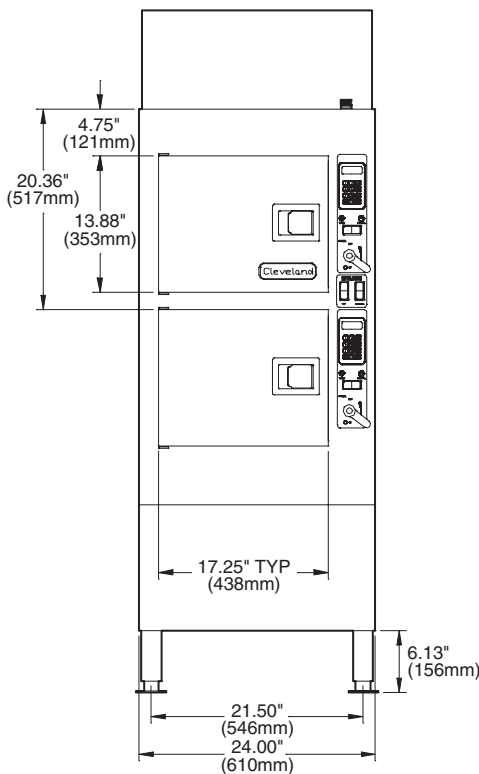
- Dissolve® Descale Solution, 6 one gallon container w/ quart markings (106174)
- Water Filters



OPERATING CLEARANCE
SECONDARY CLEARANCE

WATER QUALITY REQUIREMENTS

The quality of water varies greatly from region to region. Steam equipment generators must be drained daily and chemically descaled periodically to ensure proper operation. To minimize service problems caused by the accumulation of minerals and chemicals in water review the following quality guidelines with a local water treatment specialist. Inlet water that is beyond these specified guidelines should be treated to achieve these acceptable limits. Total Dissolved Solids less than 60 ppm, Alkalinity less than 20 ppm, Silica less than 13 ppm, pH factor greater than 7.5, Chlorine less than 30 ppm.



Each Compartment has Capacity for:

- Three 2½" x 12" x 20" Steam Table Pans
- Six 1" x 12" x 20" Steam Table Pans
- Two 4" x 12" x 20" Steam Table Pans

| GAS | | | ELECTRIC | COLD WATER | CLEARANCE | DRAINAGE |
|---|------------------|---------------|----------------------|------------------------------|---|--|
| 1¼" IPS line size, ¾" connection | | | 120V-1Phase, 60 Hz. | 35 psi minimum | Right - 3", Left - 3", Rear - 3" (12" on control side if adjoining wall or equipment is over 30" high for service access) | 1½" dia. Do not connect other units to this drain |
| NATURAL | PROPANE | BTU | 2 Blowers & Controls | 60 psi maximum | | |
| Piping ¾" N.P.T. | Piping ¾" N.P.T. | 50,000 each | 150 watts each | C2 ¾" dia. NPT for Generator | Contact factory for variances to clearances. | Drain must be vented |
| Supply pressure | Supply pressure | Generator, | | C1 ¾" dia. NPT for Condenser | | |
| 4.50" W.C. Min. | 11.00" W.C. Min. | 100,000 total | | | | |
| 14.00" W.C. Max. | 14.00" W.C. Max. | | | | | Do not use PVC pipe |
| Manufacturer must be notified if unit will be used above 2,000 feet | | | | | | |

NOTES:

Cleveland Range reserves right of design improvement or modification, as warranted. Many regional, state and local codes exist and it is the responsibility of the owner and installer to comply with the codes. Cleveland Range equipment is built to comply with applicable standards for manufacturers. Included among those approval agencies are UL/NSF#4 and CSA (AGA, CGA).



SteamCraft® Gemini™ 10
 TWO COMPARTMENT FLOOR MODEL DESIGN
 PRESSURELESS CONVECTION STEAMER
 TWIN, INDEPENDENT GAS-FIRED GENERATORS

Cleveland Standard Features

- Cooking Capacity for up to ten 12" x 20" x 2 1/2" deep Cafeteria Pans, five each compartment.
- Totally independent cooking compartments, each has its own generator, gas valve and water level controls - no shared components
- Exclusive High Efficiency Gas Power Burner (forced air) Generator: Produces more steam for faster cooking while lowering operating costs (72M BTU's per compartment)
- Easy Access Cleaning Port: Each generator has a delimiting port located on the outside, top of the unit
- Generator Cleaning Light for each compartment warns the operator to delime generator
- Instant Steam Standby Mode: Holds generator at a steaming temperature, allows unit to start cooking instantly
- Each compartment has one, 60-Minute Electro-Mechanical Timer with load compensating feature. Manual Bypass Switch for constant steaming.
- Durable 14 Gauge, 304 Stainless Steel construction for compartment door, cooking cavity and steam generator
- Exclusive Two-Piece Compartment door: Slammable, self-adjusting door provides and airtight seal, reversable door gasket for extended life
- Exclusive Gemini Drain/Power Control System: Simple, reliable 1/2" ball valve style drain automatically turns power ON/OFF
- Exclusive Brass Steam Jets distribute even-high velocity steam throughout cooking compartment for faster cooking times
- Easy, Front -Access Generator Controls comes with a pullout drawer for simple servicing of unit
- 6" Stainless Steel Adjustable Legs with Flanged Feet
- Approvals: CSA (AGA, CSA) and U.L./NSF#4
- Compartment Steam Shut-Off Switch (SCS)

Options & Accessories

- Electronic Timer with Compensating Feature (ETC)
- On/Off Steam Switch Controls, no timer (MC)

MODEL: 24-CGA-10.2

ITEM NUMBER _____

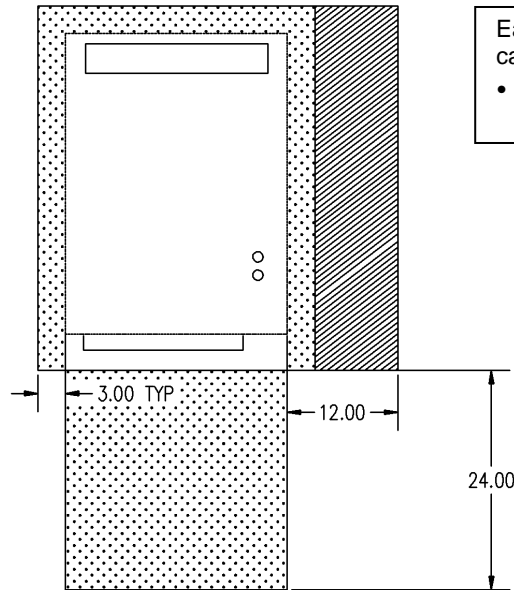
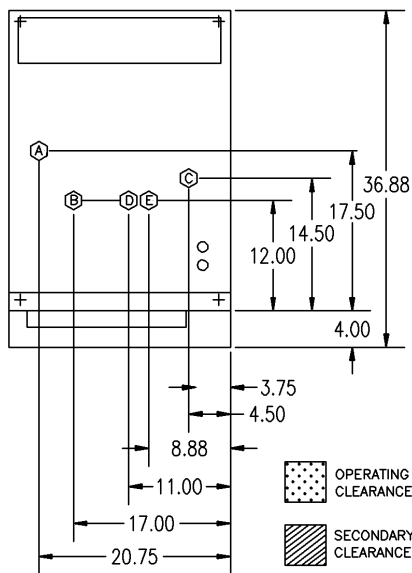
JOB NAME / NUMBER _____



Short Form Specifications

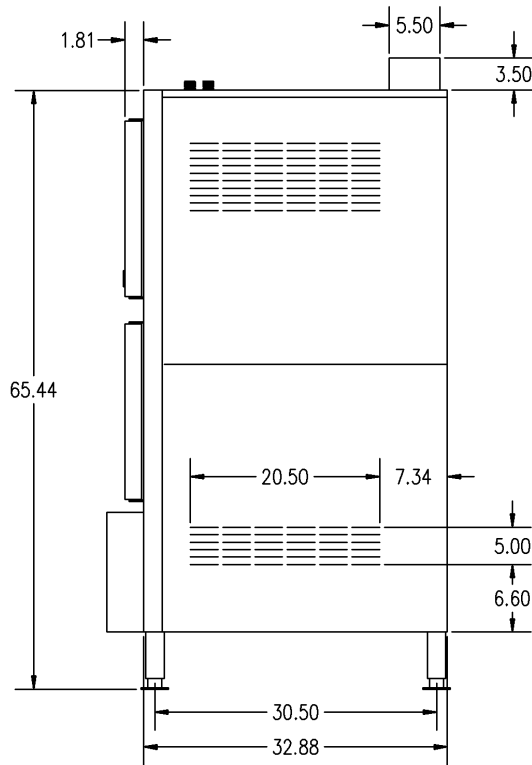
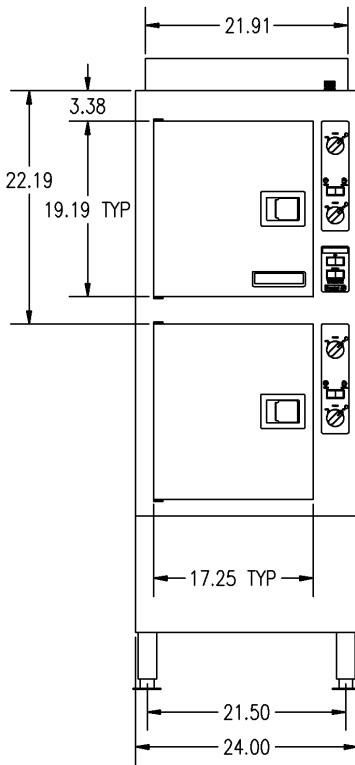
Shall be Two Compartments, Cleveland Convection Steamer series SteamCraft® Gemini™ 10, Model 24-CGA-10.2, Twin Gas Atmospheric Steam Generator, 72M BTU's input per compartment. Independent steam generator, gas valve and water level control system. Automatic Generator Blowdown. Steam Generator with Automatic Water Fill on start up. Exclusive remote probe-type water level controls. Exclusive Brass "Steam Jet" distribution system. Two-piece free-floating compartment door. Type 430 Stainless Steel exterior and cooking compartments. Pullout service drawer for controls and Gemini Drain/Power Control System. Exclusive Cold Water Condenser design. Choice of Compartment Controls. Manual

- Propane Gas (PG)
- Dissolve® Descale Solution, 6 one gallon container w/quart markings (106174)
- Water Filters



Each Compartment has capacity for:

- Five, 12" x 20" x 2½" deep Cafeteria Pans.



WATER QUALITY REQUIREMENTS

The quality of water varies greatly from region to region. Steam equipment generators must be drained daily and chemically descaled periodically to ensure proper operation. To minimize service problems caused by the accumulation of minerals and chemicals in water review the following quality guidelines with a local water treatment specialist. Inlet water that is beyond these specified guidelines should be treated to achieve these acceptable limits. Total Dissolved Solids less than 60 ppm, Alkalinity less than 20 ppm, Silica less than 13 ppm, pH factor greater than 7.5, Chlorine less than 30 ppm.

| A GAS | | | B ELECTRIC | C COLD WATER | CLEARANCE | D DRAINAGE |
|---|----------------------------------|--------------------------|----------------------|-------------------------------------|--|--|
| 1½" IPS line size, ¾" (13mm) connection | | | 120V-1Phase, 60 Hz. | 35 psi minimum | Right - 3", Left - 3", Rear -3" (12" on control side if adjoining wall or equipment is over 30" high for service access) | 1½" dia. Do not connect other units to this drain |
| NATURAL | PROPANE | BTU | 2 Blowers & Controls | 60 psi maximum | | |
| Piping ¾" N.P.T. | Piping ¾" N.P.T. | 72,000 each | 150 watts each | One (E) 1/4" dia. NPT for Generator | Contact factory for variances to clearances. | Drain must be vented Do not use PVC pipe |
| Supply pressure 4.50" W.C. Min. | Supply pressure 11.00" W.C. Min. | Generator, 144,000 total | | One (D) 1/4" dia NPT for Condenser | | |
| 14.00" W.C. Max. | 14.00" W.C. Max. | | | | | |
| Manufacturer must be notified if unit will be used above 2,000 feet | | | | | | |

NOTES:
 Cleveland Range reserves right of design improvement or modification, as warranted.
 Many regional, state and local codes exist and it is the responsibility of the owner and installer to comply with the codes.
 Cleveland Range equipment is built to comply with applicable standards for manufacturers. Included among those approval agencies are UL/NSF#4 and CSA (AGA, CGA).

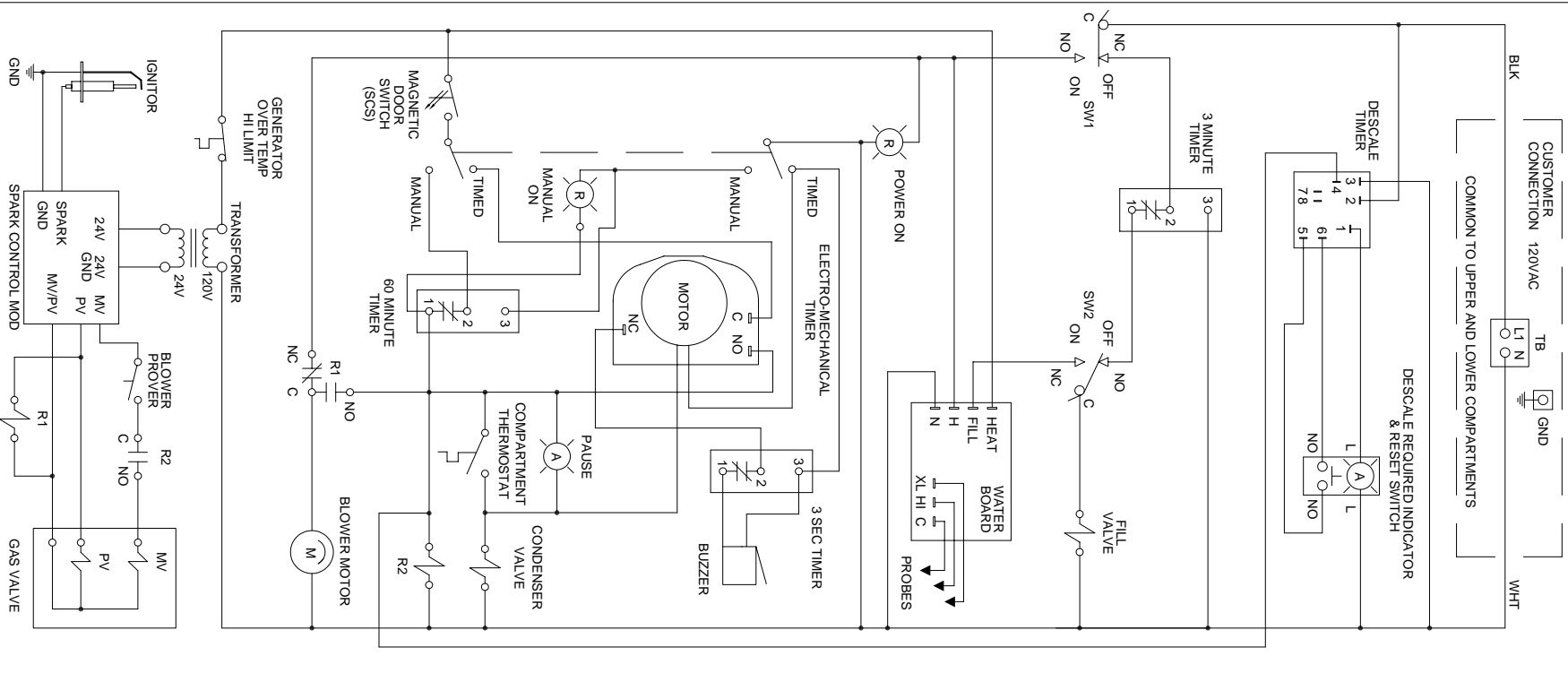
CLEVELAND RANGE GEMINI 24CGA 6.2
AND 24CGA10.2
SEQUENCE OF OPERATIONS
Mechanical Timer

Starting with the timed manual switch in the timed position, and no time on the timer.

1. To turn the unit on, turn the ON/OFF lever clockwise to the ON position
 - This mechanically closes the drain.
 - The red “Power On” indicator is energized.
 - 115 VAC is sent through the timer to the three-second timer, which activates the buzzer for three seconds.
 - 115 VAC is sent through the normally closed R1 contacts to the fan motor, turning it ON
 - 115 VAC is sent to H and N of the water level board
2. With the water level board energized and no water in the generator
 - 115 VAC is sent from the FILL terminal to the fill solenoid.
 - The fill solenoid opens and the generator fills.
3. The water fills to the low probe shorting it to ground
 - 115 VAC is sent from the HEAT terminal to the timed manual switch.
 - 115 VAC is sent through the high limit to the primary of the 24VAC transformer.
 - The water continues to fill until the water level reaches the high probe then 115 VAC is removed from the FILL terminal and the fill solenoid is turned off
4. 24VAC is sent to the ignition module.
 - Spark is sent to the igniter.
 - 24VAC is sent to the pilot coil of the gas valve and the coil of the R1 relay.
 - The normally closed R1 contacts open, turning off the fan
 - The pilot lights, which acts as a standby heater. When the pilot is ignited and the module detects 1.0 micro amps DC, the MV terminal on the module is energized it remains in this standby heat mode until a cooking compartment is turned “ON” (see step 5).
5. When the timed/manual switch is in the timed position and time is on the timer or the timed manual switch is set to the manual position:
 - 115 VAC is sent to the clean light timer.
 - When the clean light timer times down 115 VAC is sent to the clean light switch.
 - When the clean light switch is depressed the timer is reset.
 - 115 VAC is sent from the compartment timer through the door switch to the normally closed contacts of the compartment thermostat and R2 relay coil.
 - The “Sure Cook” light is energized.
 - 115 VAC is also sent from the door switch through the now closed contacts of the R1 relay to the fan motor.
 - The fan motor turns ON, and comes up to speed.

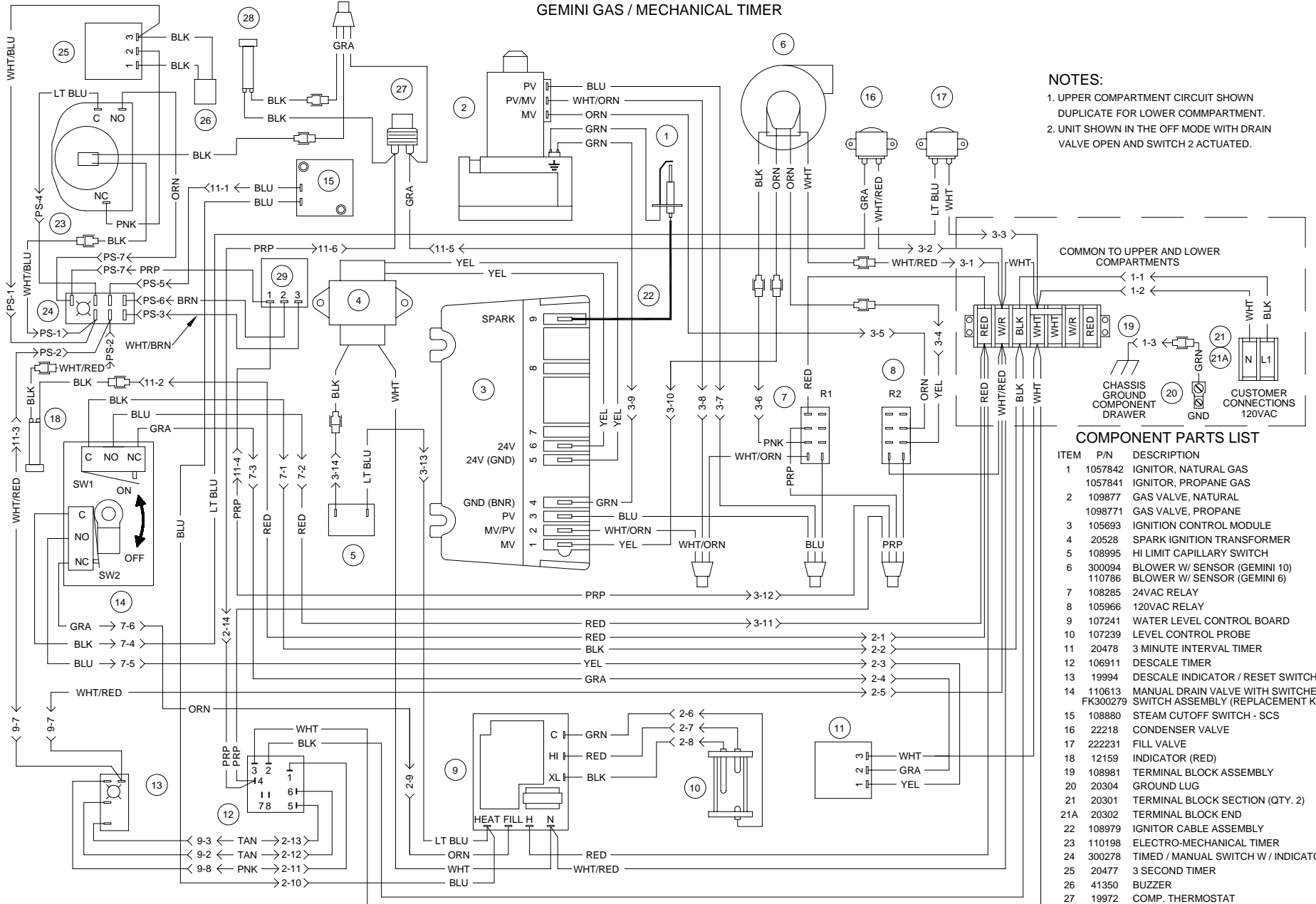
- The fan prover switch makes allowing 24 VAC to the normally open R2 contacts.
 - The normally open R2 contacts close and 24 VAC is sent to the main coil of the gas valve.
 - The main burner is ignited and the water heated to steam.
 - Steam enters the cabinet and the compartment thermostat closes at 193 degrees.
 - The “Sure Cook” light is de-energized.
 - If in the timed mode, 115 VAC is sent to the timer motor and the timer begins counting down.
 - The condensate solenoid is energized sending cold water down condensate spray nozzle pulling the steam around the product and down the drain.
6. When the timer times out or the unit is switched to the timed mode (with no time on the timer) from the manual mode, 115 VAC is sent to the 3 second timer and then to the buzzer for 3 seconds.
7. Whenever the water level drops below the high probe for 5 seconds 115 VAC is sent to the FILL terminal again.
8. When the on/off lever is turned off :
- The drain is mechanically opened, and the generator begins to drain.
 - The red “Power On” indicator light is de-energized.
 - 115 VAC is sent to the 3-minute timer and the fill solenoid is energized for 3 minutes flushing the drain.

GEMINI GAS - MECHANICAL TIMER



SINGLE COMPARTMENT SHOWN
DUPLICATE FOR SECOND COMPARTMENT

GEMINI GAS / MECHANICAL TIMER



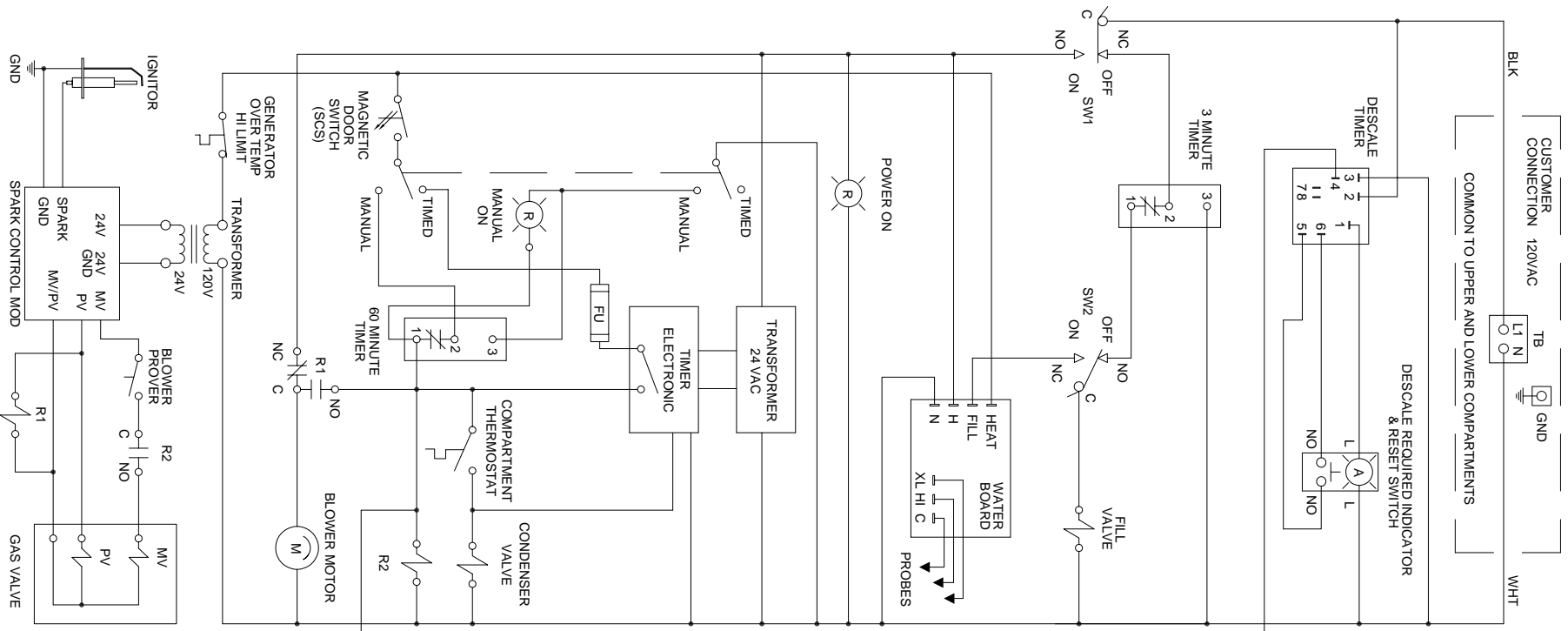
NOTES:
 1. UPPER COMPARTMENT CIRCUIT SHOWN
 DUPLICATE FOR LOWER COMPARTMENT.
 2. UNIT SHOWN IN THE OFF MODE WITH DRAIN
 VALVE OPEN AND SWITCH 2 ACTUATED.

COMPONENT PARTS LIST

| ITEM | P/N | DESCRIPTION |
|------|----------|-------------------------------------|
| 1 | 1057842 | IGNITOR, NATURAL GAS |
| | 1057841 | IGNITOR, PROPANE GAS |
| 2 | 109877 | GAS VALVE, NATURAL |
| | 1098771 | GAS VALVE, PROPANE |
| 3 | 105693 | IGNITION CONTROL MODULE |
| 4 | 20528 | SPARK IGNITION TRANSFORMER |
| 5 | 108995 | HI LIMIT CAPILLARY SWITCH |
| 6 | 300094 | BLOWER W/ SENSOR (GEMINI 10) |
| | 110786 | BLOWER W/ SENSOR (GEMINI 6) |
| 7 | 108285 | 24VAC RELAY |
| 8 | 105966 | 120VAC RELAY |
| 9 | 107241 | WATER LEVEL CONTROL BOARD |
| 10 | 107239 | LEVEL CONTROL PROBE |
| 11 | 20478 | 3 MINUTE INTERVAL TIMER |
| 12 | 106911 | DESCALE TIMER |
| 13 | 19994 | DESCALE INDICATOR / RESET SWITCH |
| 14 | 110613 | MANUAL DRAIN VALVE WITH SWITCHES |
| | FK300279 | SWITCH ASSEMBLY (REPLACEMENT KIT) |
| 15 | 108880 | STEAM CUTOFF SWITCH - SCS |
| 16 | 22218 | CONDENSER VALVE |
| 17 | 222231 | FILL VALVE |
| 18 | 12159 | INDICATOR (RED) |
| 19 | 108981 | TERMINAL BLOCK ASSEMBLY |
| 20 | 20304 | GROUND LUG |
| 21 | 20301 | TERMINAL BLOCK SECTION (QTY. 2) |
| 21A | 20302 | TERMINAL BLOCK END |
| 22 | 108979 | IGNITOR CABLE ASSEMBLY |
| 23 | 110198 | ELECTRO-MECHANICAL TIMER |
| 24 | 300278 | TIMED / MANUAL SWITCH W / INDICATOR |
| 25 | 20477 | 3 SECOND TIMER |
| 26 | 41350 | BUZZER |
| 27 | 19972 | COMP. THERMOSTAT |
| 28 | 109602 | INDICATOR (AMBER) |
| 29 | 300150 | 60 MINUTE TIMER |

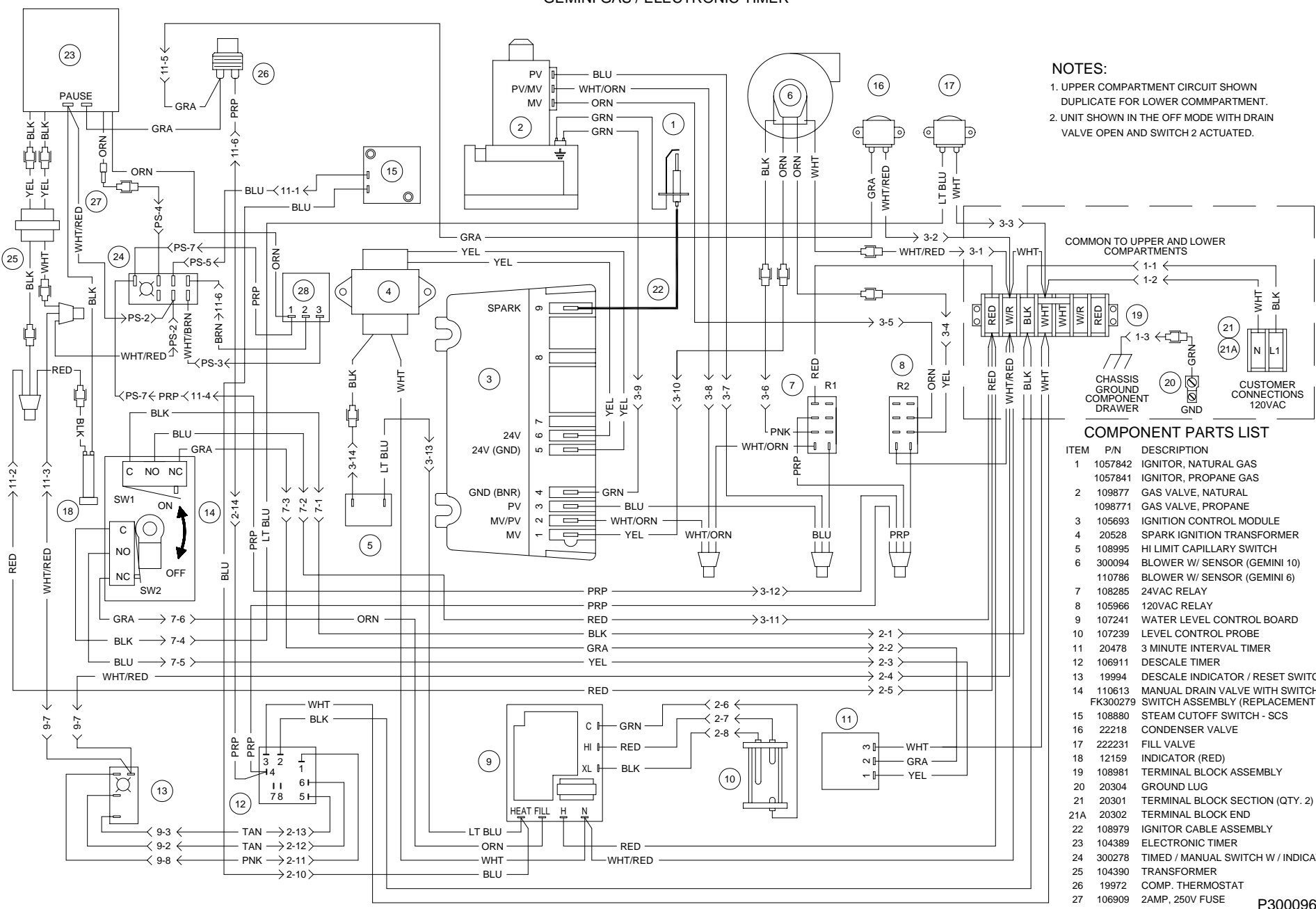
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GEMINI GAS - ELECTRONIC TIMER

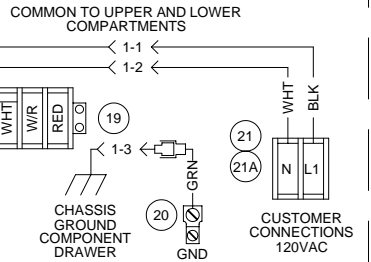


SINGLE COMPARTMENT SHOWN
DUPLICATE FOR SECOND COMPARTMENT

GEMINI GAS / ELECTRONIC TIMER



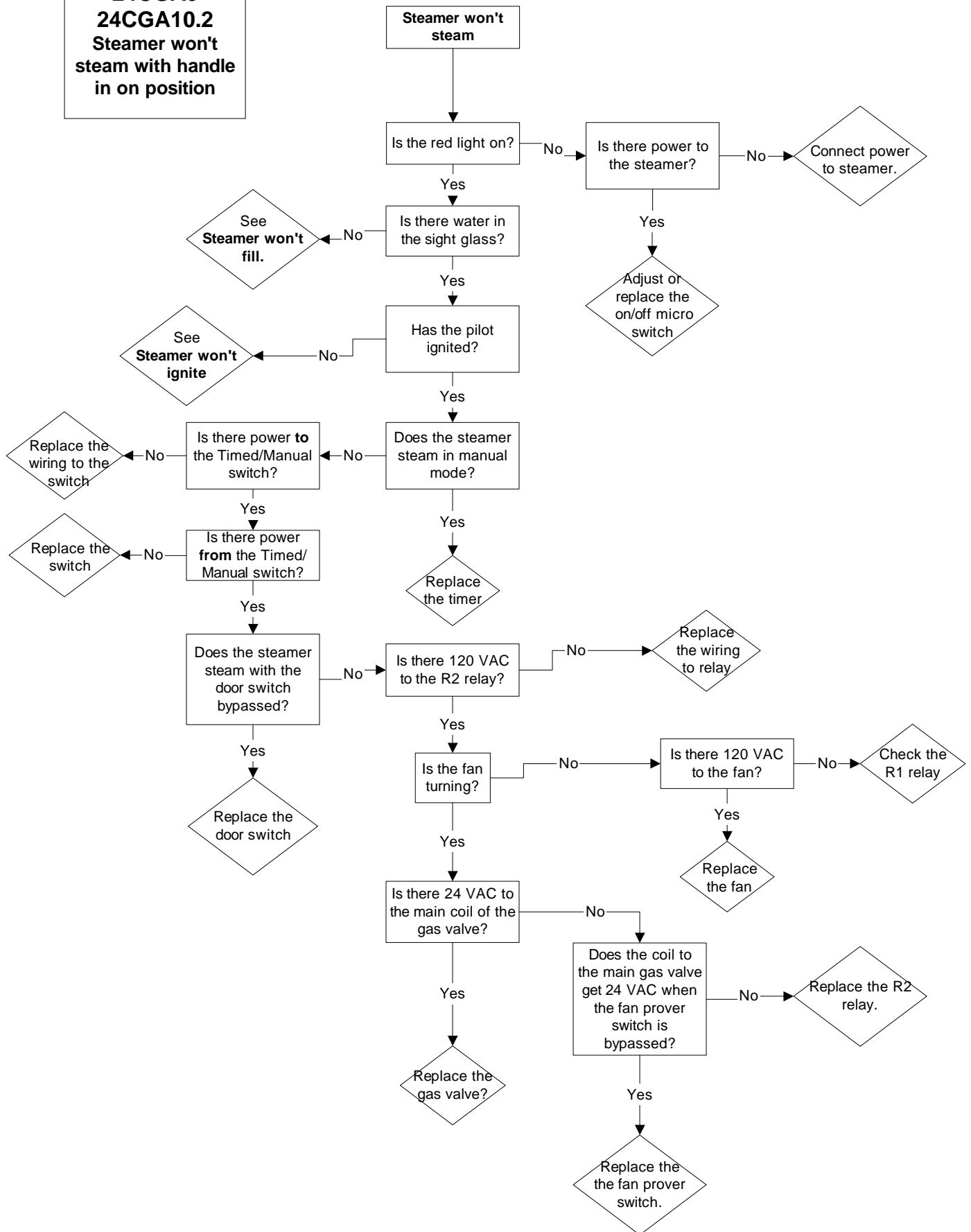
NOTES:
 1. UPPER COMPARTMENT CIRCUIT SHOWN
 DUPLICATE FOR LOWER COMPARTMENT.
 2. UNIT SHOWN IN THE OFF MODE WITH DRAIN
 VALVE OPEN AND SWITCH 2 ACTUATED.



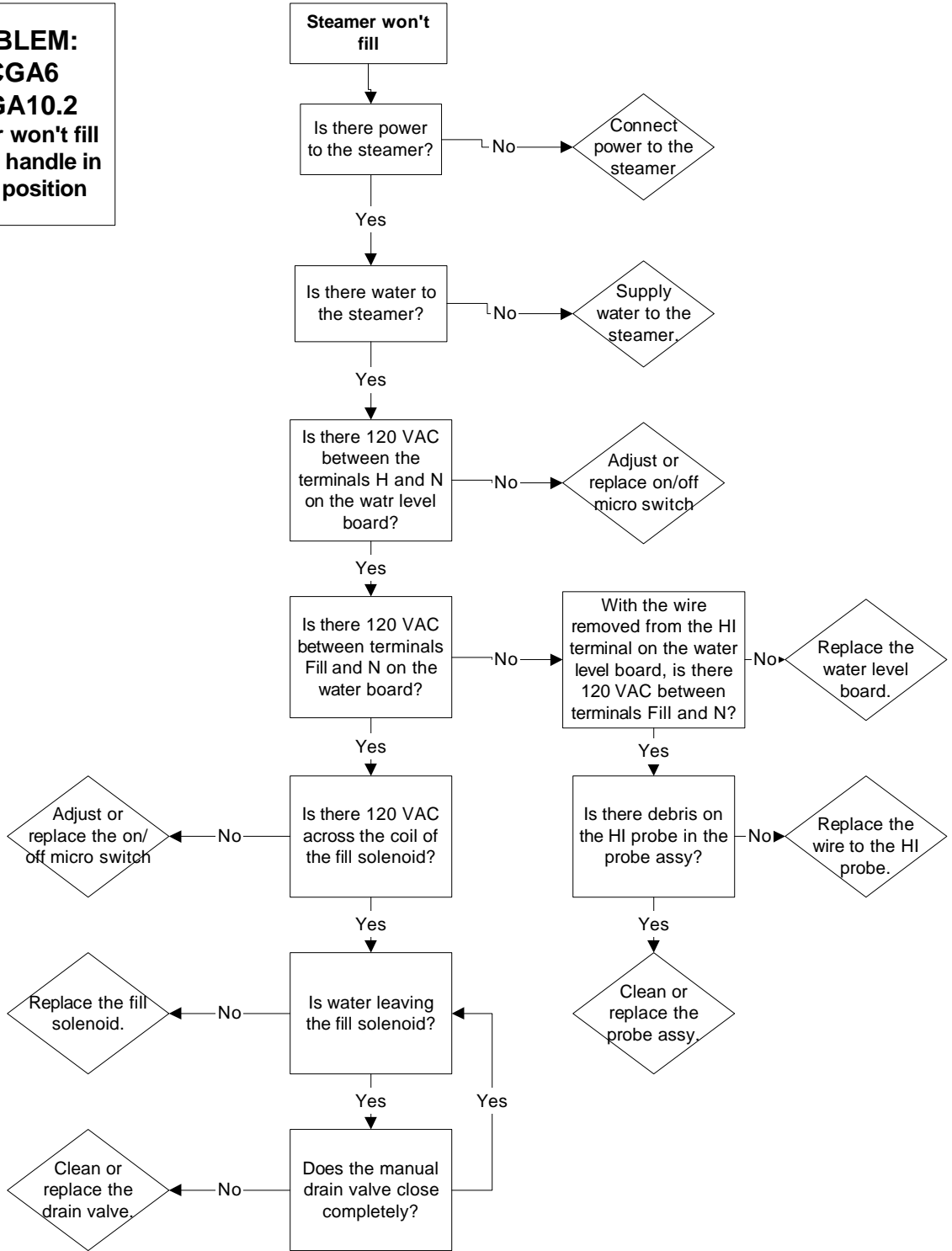
COMPONENT PARTS LIST

| ITEM | P/N | DESCRIPTION |
|------|----------|-------------------------------------|
| 1 | 1057842 | IGNITOR, NATURAL GAS |
| | 1057841 | IGNITOR, PROPANE GAS |
| 2 | 1098777 | GAS VALVE, NATURAL |
| | 1098771 | GAS VALVE, PROPANE |
| 3 | 105693 | IGNITION CONTROL MODULE |
| 4 | 20528 | SPARK IGNITION TRANSFORMER |
| 5 | 108995 | HI LIMIT CAPILLARY SWITCH |
| 6 | 300094 | BLOWER W/ SENSOR (GEMINI 10) |
| | 110786 | BLOWER W/ SENSOR (GEMINI 6) |
| 7 | 108285 | 24VAC RELAY |
| 8 | 105966 | 120VAC RELAY |
| 9 | 107241 | WATER LEVEL CONTROL BOARD |
| 10 | 107239 | LEVEL CONTROL PROBE |
| 11 | 20478 | 3 MINUTE INTERVAL TIMER |
| 12 | 106911 | DESCALE TIMER |
| 13 | 19994 | DESCALE INDICATOR / RESET SWITCH |
| 14 | 110613 | MANUAL DRAIN VALVE WITH SWITCHES |
| | FK300279 | SWITCH ASSEMBLY (REPLACEMENT KIT) |
| 15 | 108880 | STEAM CUTOFF SWITCH - SCS |
| 16 | 22218 | CONDENSER VALVE |
| 17 | 222231 | FILL VALVE |
| 18 | 12159 | INDICATOR (RED) |
| 19 | 108981 | TERMINAL BLOCK ASSEMBLY |
| 20 | 20304 | GROUND LUG |
| 21 | 20301 | TERMINAL BLOCK SECTION (QTY. 2) |
| 21A | 20302 | TERMINAL BLOCK END |
| 22 | 108979 | IGNITOR CABLE ASSEMBLY |
| 23 | 104389 | ELECTRONIC TIMER |
| 24 | 300278 | TIMED / MANUAL SWITCH W / INDICATOR |
| 25 | 104390 | TRANSFORMER |
| 26 | 19972 | COMP. THERMOSTAT |
| 27 | 106909 | 2AMP, 250V FUSE |
| 28 | 300150 | 60 MINUTE TIMER |

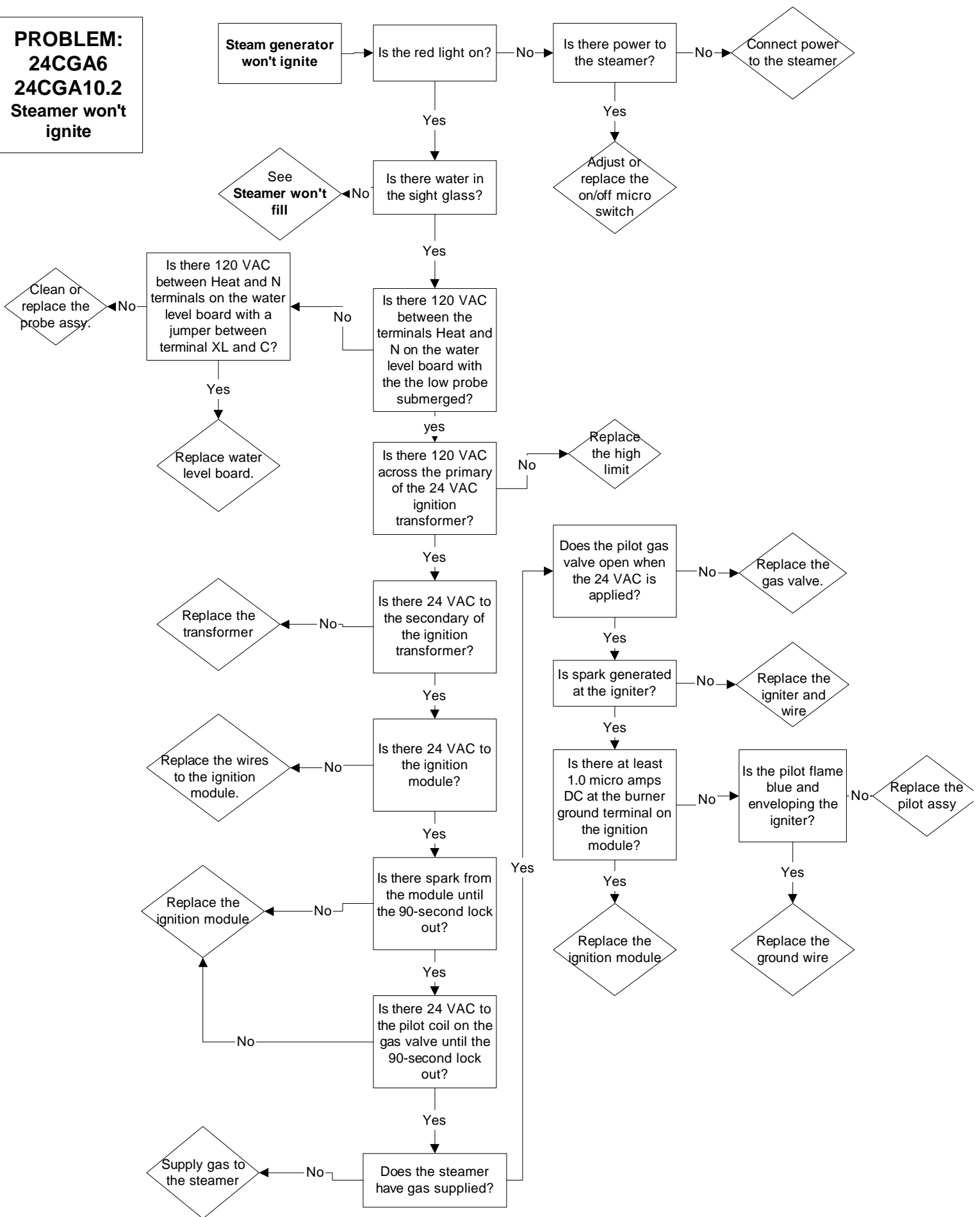
PROBLEM:
24CGA6
24CGA10.2
 Steamer won't
 steam with handle
 in on position



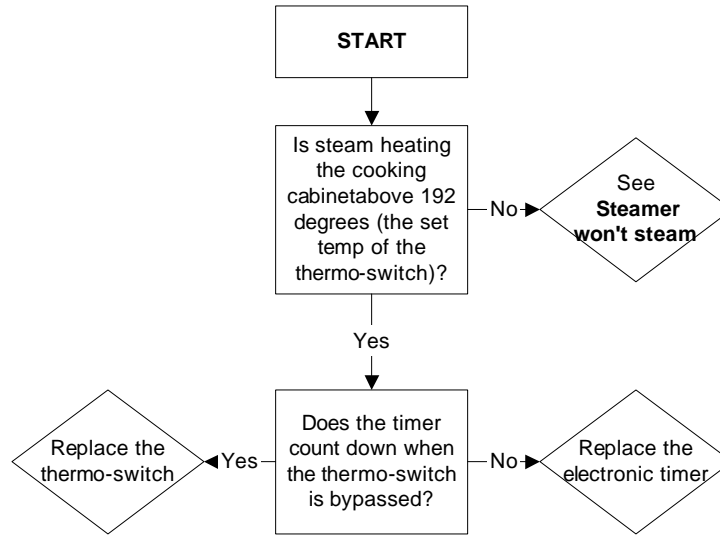
**PROBLEM:
24CGA6
24CGA10.2
Steamer won't fill
with the handle
in the on position**



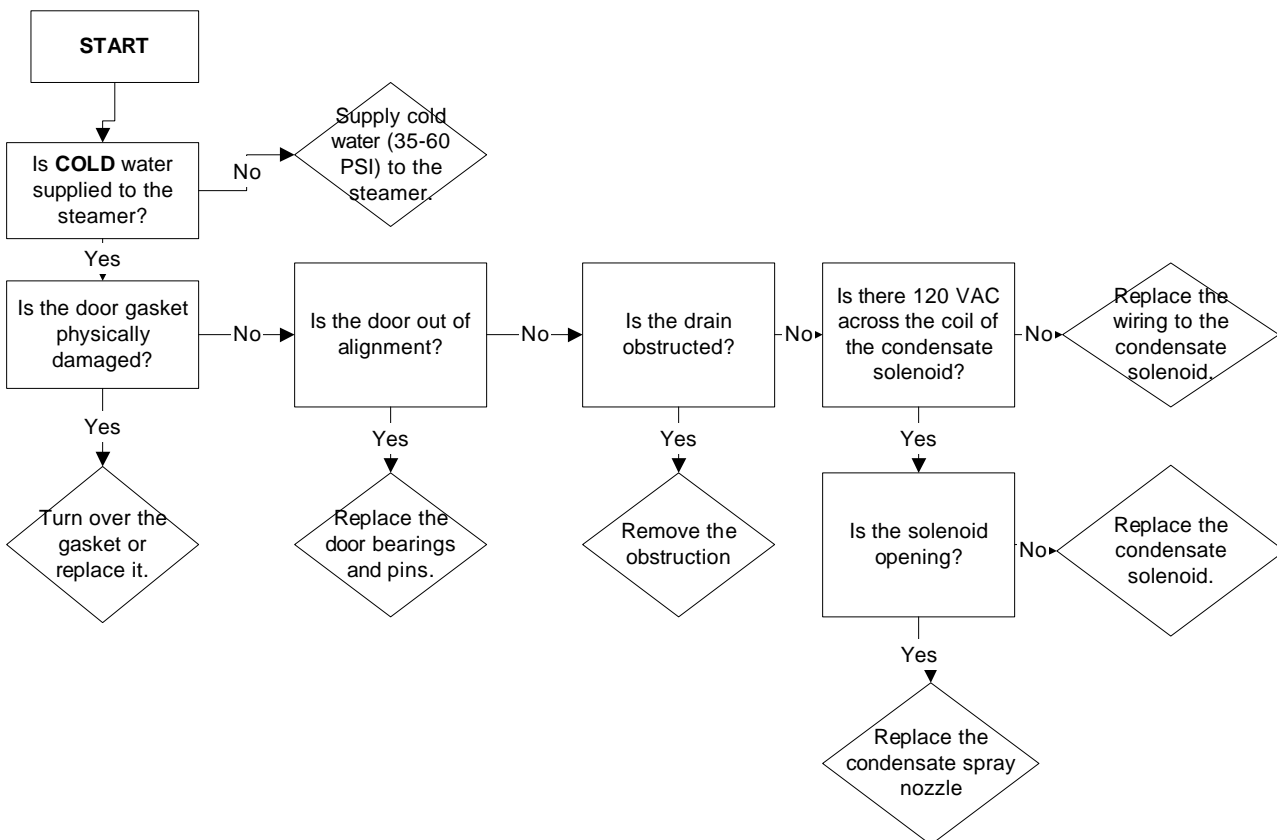
PROBLEM:
24CGA6
24CGA10.2
Steamer won't ignite



**PROBLEM:
24CGA6, 24CGA10.2
Electronic timer displays "PAUS" and won't count down**



**PROBLEM:
24CGA6, 24CGA10.2
Steam leaks around the door.**





Cleveland

Descaling Procedure-SteamCraft Ultra and Gemini Series

How Much DISSOLVE to Use

| Model | Dissolve |
|------------------|----------------|
| Ultra 3 | 1/2 Gallon |
| Ultra 5 | 1 Gallon |
| Ultra 10 (Elec.) | 1 Gallon (ea.) |
| Ultra 10 (Gas) | 1½ Gallon |
| Gemini 6 & 10 | 1 Gallon (ea.) |

1. Turn the unit OFF and open the doors:

This will drain and rinse the generator for about 3 minutes.

2. Turn the unit power back On:

The generator will begin to refill with water.

3. Select Timed with the Timed/Manual switch:

DO NOT start the timer, since you do not want to heat the water during descaling. Leave the doors open.

4. Remove descaling port cap and add with the specified amount of DISSOLVE: (See chart above)

Do this while the unit is refilling. The generators can take-up to 8 minutes to refill.

5. After refill has stopped, add extra tap water into the descaling port until liquid is seen entering the cooking cabinet. Note: Ultra 10 gas will have liquid coming out of the drain,

Adding extra water when descaling will raise the descaling solution higher than the normal fill level, allowing the DISSOLVE to work on sensors and surfaces above the water line

Note: Some SteamCraft Ultra models (the electric powered Ultra 10 and Gemini 6 and 10, for example) have two generators and two descaling ports. Both units should be descaled at the same time, using this procedure

6. Let the descaler soak in generator for approximately one hour:

7. After one hour, turn the unit power Off: This will drain and rinse the generator for about 3 minutes.



8. After the 3-minute drain cycle completes, turn the unit back ON. After the filling has stopped, add water until liquid enters the cooking compartment (or drain for the ultra 10 gas), and then turn the unit OFF. This will drain and flush any residue from the water level control assembly. Replace descaling cap.

9. After the 3 minute drain cycle completes, Turn the unit ON and set the Timer for 20 minutes: Make sure the Time/Manual switch is in the timed setting and the doors are closed.

10. When the timer times out (after 20 minutes) turn the power Off:

This will drain and rinse the generator for about 3 minutes.

This ends the descaling procedure. You can now turn the unit back on and resume normal startup and cooking operations.