

TIGER Drylac®

# ral colors

exterior powder coatings



**TIGER** Drylac®  
Powder Coatings



RAL 1000 49/15200  
38/15000



RAL 1015 49/15320  
38/15015



RAL 1033 49/22240



RAL 2012 49/24690



RAL 3014 49/31080



RAL 4004 49/31020  
38/30024



RAL 1001 49/15190  
38/15001



RAL 1016 49/22520  
38/20016



RAL 1034 49/23910



RAL 3000 49/33120  
38/30000



RAL 3015 49/33670



RAL 4005 49/42780



RAL 1002 49/22590  
38/20002



RAL 1017 49/22510  
38/20017



RAL 1037 49/20096



RAL 3001 49/31120  
38/30001



RAL 3016 49/31980  
38/30016



RAL 4006 49/32090



RAL 1003 49/22580



RAL 1018 49/21830  
38/20018



RAL 2000 49/24570



RAL 3002 49/31110  
38/30002



RAL 3017 49/31060



RAL 4007 49/32540  
38/30025



RAL 1004 49/22570  
38/20004



RAL 1019 49/13660  
38/15019



RAL 2001 49/24560  
38/23170



RAL 3003 49/31100  
38/30003



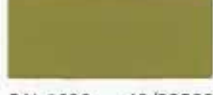
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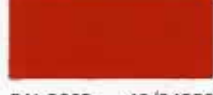
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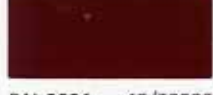
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RAL 1020 49/22500  
38/20020



RAL 2002 49/24550  
38/25002



RAL 3004 49/33900  
38/30004



RAL 3020 49/31040  
38/30021



RAL 4009 49/34740



RAL 1006 49/22550  
38/20006



RAL 1021 49/22280  
38/20021



RAL 2003 49/24540



RAL 3005 49/31900  
38/30005



RAL 3022 49/33700



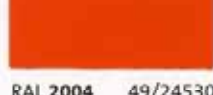
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RAL 1007 49/22540



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38/20023



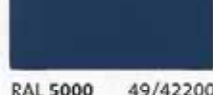
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RAL 3027 49/33660



RAL 5000 49/42200  
38/40000



RAL 1011 49/15180  
38/15011



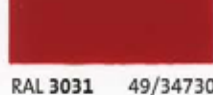
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RAL 2008 49/24340



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38/30009



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38/30031



RAL 5001 49/42210  
38/40001



RAL 1012 49/22530  
38/20012



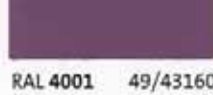
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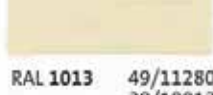
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RAL 5002 49/42220  
38/40002



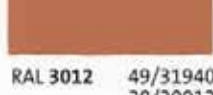
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RAL 1028 49/22460



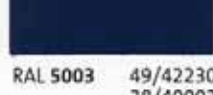
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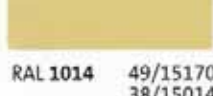
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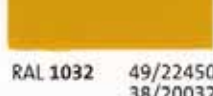
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RAL 1014 49/15170  
38/15014



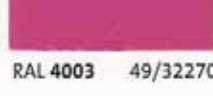
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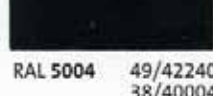
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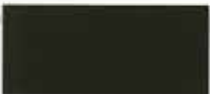


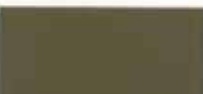


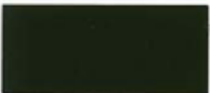



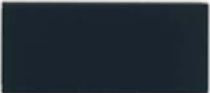







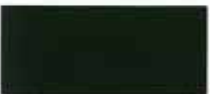


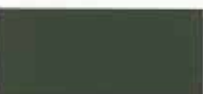




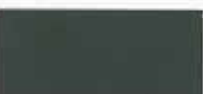







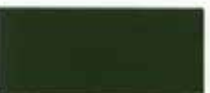

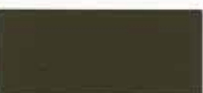








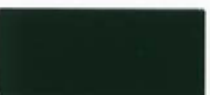




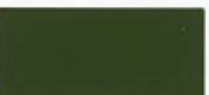
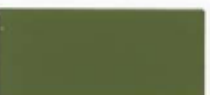










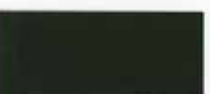


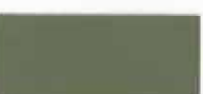
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# exterior

## series 49

### Weather Resistant TGIC Polyester Powder Coatings for Exterior and Interior Applications

**Features:** Good weather resistance, good mechanical properties, very smooth flow, good storage stability, good coverage

**Gloss Level:** All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90+ (gloss level according to Garner 60 deg., ASTM D 523).

**Typical Applications:** Residential windows and doors, garden equipment, patio furniture, automotive accessories, bicycles, motorcycles, sporting goods.

**Standard Packaging:** 55 lb boxes or 5 lb mini packs

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit [www.tigerdrylac.com](http://www.tigerdrylac.com) for the most current edition.



All Series 49 (custom and stock) products, made in the US or Canada are periodically re-certified and carry the UL (Underwriter Laboratories) Recognized Component mark. This UL mark is for all equipment and products intended for the US and Canadian market.

## series 38

### A Highly Weather and UV-Resistant Powder Coatings based on Super Durable TGIC Polyester for Exterior and Interior Applications

**Features:** Superior gloss and color retention, excellent weather resistance, good mechanical properties, superior chalk resistance, smooth flow, excellent edge coverage, good storage stability. AAMA 2604-05 conforming. Under certain conditions TIGER Drylac will offer a 5-year warranty for Series 38.

**Gloss Level:** All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

**Typical Applications:** Agricultural and construction equipment, bus shelters, lighting fixtures, playground equipment, site furnishings, garage doors, stadium seating, fencing, automotive equipment, and marine applications.

**Standard Packaging:** 44 lb boxes and 5 lb mini packs

**Datasheets:** Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit [www.tigerdrylac.com](http://www.tigerdrylac.com) for the most current edition.

**RAL colors not available:** Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not available.

**More standard Series 38 products:** For additional architectural mattes, glossy and metallic products please see our Series 38 Super Durable Powder Coatings brochure.

**Custom colors:** Custom colors not shown in this brochure can be custom made in 7 to 10 days. Due to pigmentation some colors in the yellow, orange, red and purple range offer only limited UV stability. UV stability of custom colors in that color range must be verified by our production laboratories on a case by case basis.

**TIGER Drylac continues to offer the largest product selection in the powder coating industry.** For additional standard products and innovative powder coating solutions please see our numerous other brochures including:

TIGER Drylac Metallic

TIGER Drylac Special Effect

TIGER Drylac Specialties

TIGER Drylac Series 38 Super Durable

TIGER Drylac Anti-Graffiti

TIGER Drylac Series 28 Super Durable  
(for approved applicators only)

TIGER Drylac Series 75 Fluoropolymer  
(for approved applicators only)

TIGER Drylac Wood

## Specifying TIGER Drylac products

In order to eliminate possible errors in specifying our products, we recommend using the full product number rather than specifying the RAL number only. This product number not only describes the Series/Chemistry, but also the exact color, finish and sheen.

Please check with your local TIGER Drylac office or representative for assistance with specifications and suitability issues.

## Product Code Matrix

3 8 / 3 0 0 2 5



### Chemistry

- 09 Polyester/Epoxy Hybrid
- 16 Acrylic Hybrid
- 28 Super Durable Polyester TGIC (for approved applicators only)
- 39 Polyester TGIC
- 44 Polyurethane
- 49 Polyester TGIC
- 59 Polyester TGIC-Free
- 69 Epoxy
- 75 Fluoropolymer (for approved applicators only)
- 89 Polyester/Epoxy Hybrid, Low/Fast Cure

### Color Group (starting with)

- 1 White
- 2 Yellow / Orange
- 3 Red
- 4 Blue
- 5 Green
- 6 Brown
- 7 Grey
- 8 Black
- 9 Metallic

## offices and warehouses

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Ontario, CA 91761  
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customerservicenw@tigerdrylac.com

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Kennesaw, GA 30144  
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**TIGER** Drylac®

**RAL:** Having gained worldwide acceptance over the last few decades, the RAL is the most popular Central European Color Standard used today.

The RAL colors in this chart have been matched as closely as possible. Color chart production methods and influence from heat and light may account for slight color deviation from the actual RAL Standard. This chart therefore can not serve as a standard for RAL color production and is to be used as a guide for color planning and specification only.

To aid in final product selection please contact your regional Tiger Drylac location for a powder coated Q-Panel of the product of your choice.



Member of the  
Powder Coating Institute



3/06 • 2003/N

[www.tigerdrylac.com](http://www.tigerdrylac.com)