



Optionals

- PAF2050 TRI-CLOVER SANITARY FITTINGS 2'
- PAF2060 TRI-CLOVER SANITARY FITTINGS 3"
 USCT2 DOUBLE-JACKET COOLING CONNECTION
 CADE0010 CLEANING SHOWER FOR CBT/PR

- DAPF0012 SET FEET FOR DBR/CBT/PR
 PACF1000 LID HOLE WITH GRID AND TEFLON CAP
- Accessories
- PAF1000 STRAINER FOR PR..500
- PAMP500 MIXER FOR MASHED POTATOES PR..500
- PAMZ500 MIXER FOR LIQUIDS FOR PR..500 PAMA500 - MIXER FOR CUSTARDS FOR PR.,500

Certificates



Data sheet **UPRIE122M V1**

Constructive Features

- cooking vessel in stainless steel AISI 316 (thickness 25-40/10) specifically intended for the processing of particu-
- larly acid products. Jacket in stainless steel AISI 304. Vessel with electric tilting on front part insulated lid with double cover in stainless steel AISI 304 (thickness 20/10), with ergonomic handle, balanced by means of gas springs
- self-supporting frame in stainless steel AISI 304 (thickness 30-40/10)
- heat insulation guaranteed by panels in thick glass fibre
- outer cover in stainless steel AISI 304, fine satin finish (thickness 12-15/10)
 adjustable feet in stainless steel AISI 304 to ensure levelling, with removable cover for cleaning operations
 fast accessibility to the main functional parts (electronic card, fuses, thermostats...) only removing the frontal
- panels
- protection level IPX5

Functional Features General

- heating by means of armoured elements in INCOLOY-800 alloy, controlled by electronic board with automatic activation of minimum 4 °F before the SETPOINT and by pressure switch set at 8.7 PSI to prevent steam outlet from the safety valve and unnecessary power waste temperature control by means of two probes (product, jacket)
- breather valve eliminating air from inside the jacket to make heating faster using saturated steam
- pressure controlled by means of pressure switch 8.7 PSI, safety valve (12.3 PSI), vacuum valve and analogic pressure gauge automatic filling of the double-jacket
- 2 arms mixingtool made of AISI 304 equipped with 4 removable POM scrapers. The mixer can be completely removed to help cleaning operations, and programmed from the control panel depending on the product that has to be worked. The scrapers can be easily removed and installed by a snap-fit system without any screws, nuts, joints
- electronic control by means of multifunctional keyboard with Touch Screen 7" and easy and clear messages
- USB connection to download HACCP data, update the software and load cooking programs ability to interrogate the machine using communication protocol MODBUS over RS485 serial interface
- connection for power economizer

Panel Board Functions

- ON/OFF switch
 resistive 7" touch screen
- · keys to turn on/off the mixer and move basin
- selection of 5 different cooking modes (6 with optional cooling), with working temperature setting
- cooling double-jacket (optional)
- cooking type and time setting cooking in "Manual" mode cooking in "Program" mode
- creating and editing multiphase cooking programs, setting for each phase: cooking type; cooking parameters (temperature and time); mixer settings and possibility to insert text messages
- speed setting/adjustment (clockwise and counterclockwise) rotation times and mixer pause times
- possibility to activate mixer at minimum speed during tank tilting to facilitate product pouring
 tank water load setting (hot up to 140° F/cold) with automatic liter measurements
 - control for tilting and return of cooking tank from Touch Screen or keyboard
 - · delayed cooking setting with date, time, and programming cycle
- language settings touch Screen
 input of different units of measurement (° C/° F ; Liters/gallons ; etc)

Display/Signal

- display type of cooking, temperature probes used and set temperature
- · heating operating visual alarm
- time to end of cycle display

- animation of cycle display
 display tank out of position for cooking
 reporting cooling cavity water depletion (optional)
 audible/visible warning of mixer program start
 signaling tap position, managing water in the tank
- signal of lid and cock position during vat tilting
- thermostat intervention safety signaling
 sound-visual alarm minimum water level in jacket

Safety System

- emergency button

- heating interruption during vat tilting

Planner

Firex Srl reserves the right to make modifications to the products without prior notice. All information correct at time of printing - 2022.05.09/00



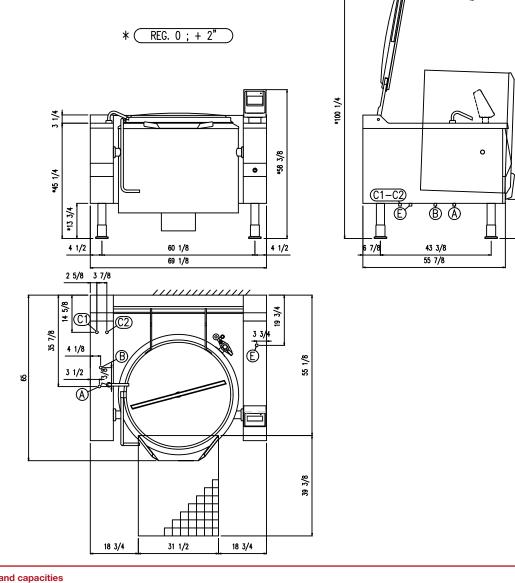
self-diagnostics

- · blocking of heating for excess of temperature with manual resettable safety thermostat
- heating block at minimum water level in cavity
 double-jacket safety valve

- mixer operation at minimum speed with lid open







Dimensions weights and ca	apacities				
Width	69 1/8 inches	Vessel diameter	39 3/8 inches	Weight	1587 lbs
Depth	65 inches	Vessel height	27 1/2 inches		
Height	58 3/8 inches	Capacity	122 gal		
Mixer					
Mixer torque	464 Nm	Mixer power	2.20 Kw	Mixing speed	12-40 Rpm
Water connection					
Water pressure	25÷50 PSI	Cold water inlet (B)	3/4"	Hot water inlet (A)	3/4"
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Water pressure	25÷50 PSI 3 PHASE 208V ~ 60Hz	Cold water inlet (B) Electric power	3/4" 29.70 Kw	Hot water inlet (A) Current	3/4" 82.4 A
Water pressure Electrical connection					
Water pressure Electrical connection STD Voltage (E)	3 PHASE 208V ~ 60Hz	Electric power	29.70 Kw	Current	82.4 A

Chilling water inlet (C1)	3/4"
Chilling water outlet (C2)	3/4"
Chilling water pressure	7÷8 PSI

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