WARNING: the CMA-180-VL has a Heat Recovery (HR) system comprised of heat exchange coils, that can become restricted or clogged if the water supplied to the machine contains lime scale, better known as hard water conditions. The cold water supplied to the CMA-180-VL should be analyzed and treated, to maintain a maximum of 3 grains water hardness, to prevent scaled conditions. One of the first signs of "hard water" would be a restricted, or zero, rinse flow to the rinse arms. **Failure to provide soft water**

(3g or less) will void the

machine's warranty.