

Figure.1 Open front door.

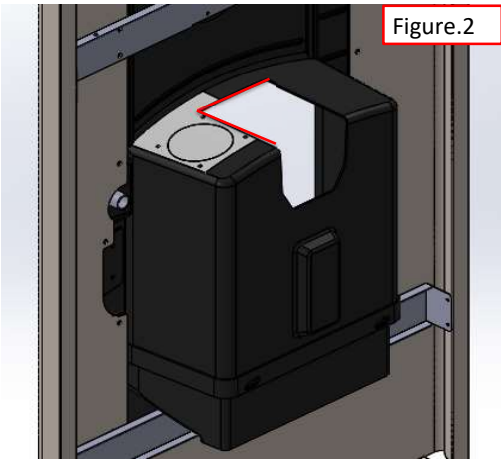


Figure.2 Place hole cutting guide paper on FRONT COVER MOLDING like left drawing.
(Cutting guide will be changed to sticker label so as to paste)

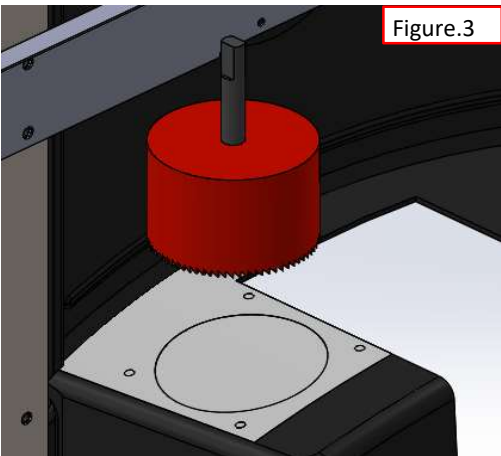
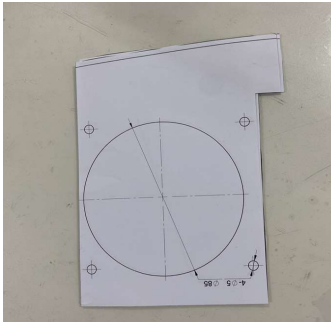


Figure.3 Drill a hole as cutting guide with $\Phi 86$ hole cutter

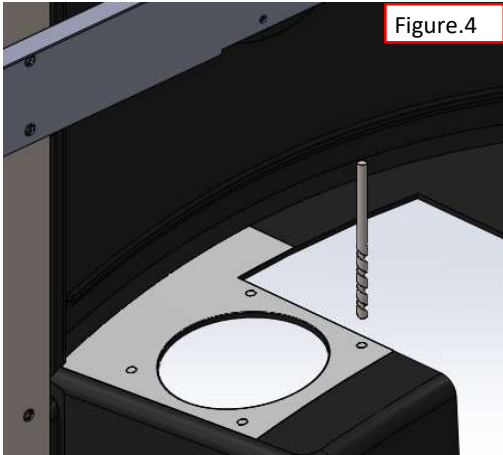


Figure.4

Drill four holes around large hole with $\Phi 5$ drill bit

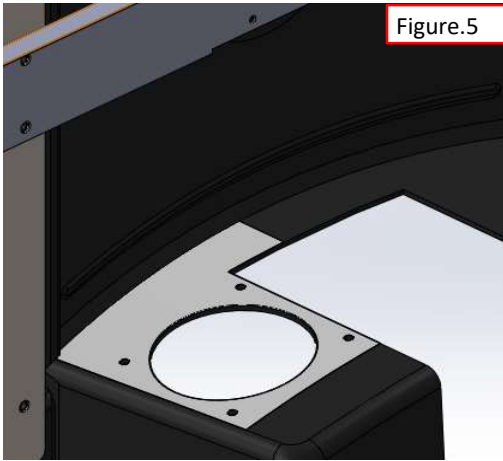


Figure.5

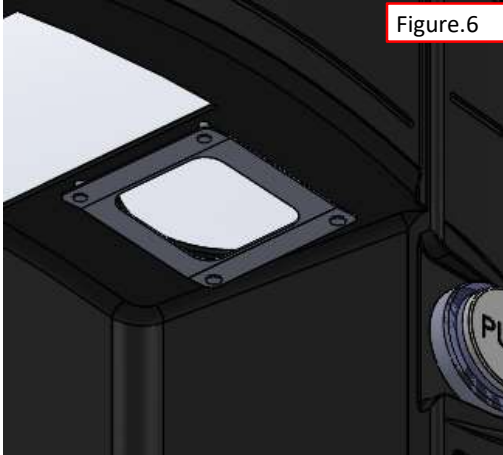


Figure.6

Place FIXING BKT under hole cut.

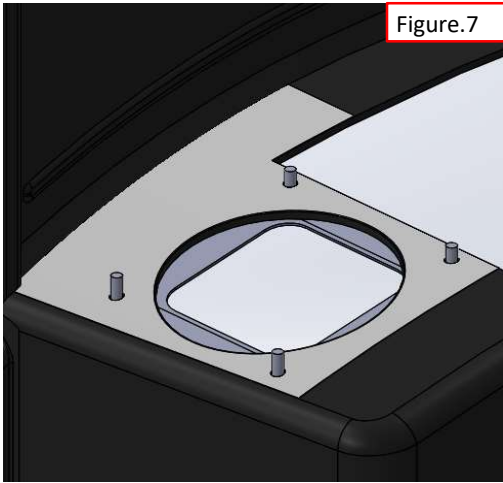


Figure.7

Pins of FIXING BKT should be face up and pass through four holes

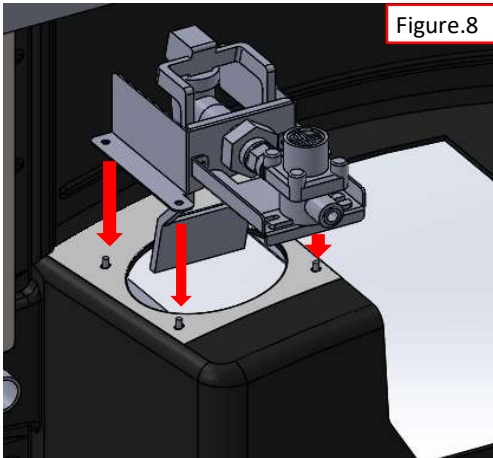


Figure.8

Place water dispenser assembly kit like drawing in left. The four pins of FIXING BKT should be positioned in holes of water dispenser assembly kits skirt.

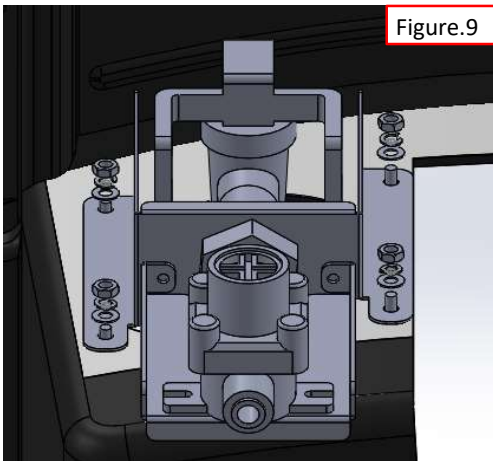


Figure.9

Close with WASHER(M4), SPRING WASHER, NYLONE NUT HEX
Apply screw adhesive after close them



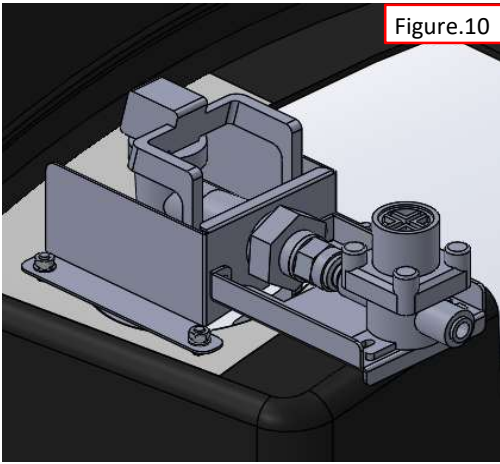


Figure.10

Front cover assembly finished

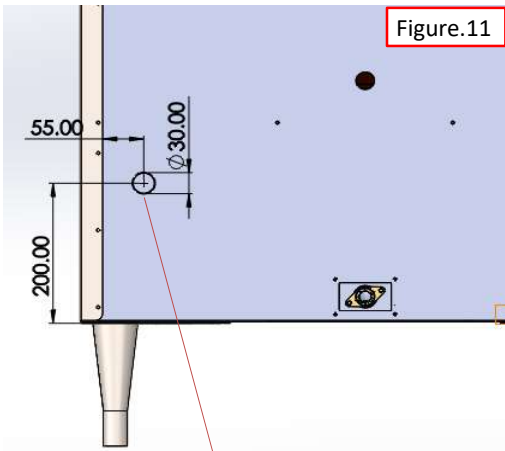


Figure.11

Water Inlet hole
Drill $\varnothing 30$ hole on rear panel like Figure.11

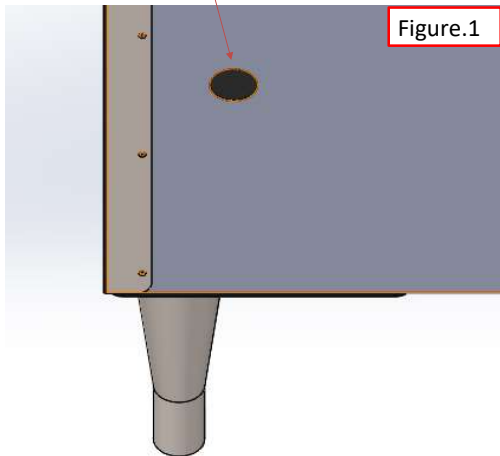


Figure.1

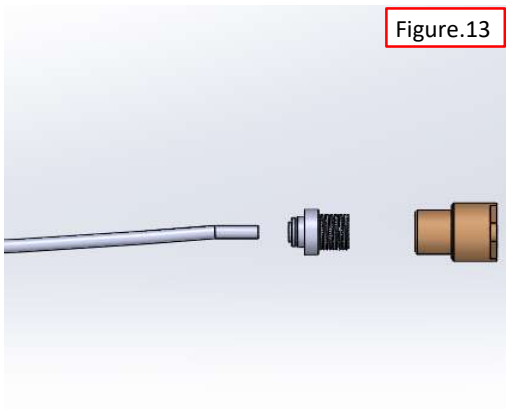


Figure.13

Assemble water inlet fitting(1/4":3/8"NPTF) and PE TUBE(1/4")1500mm

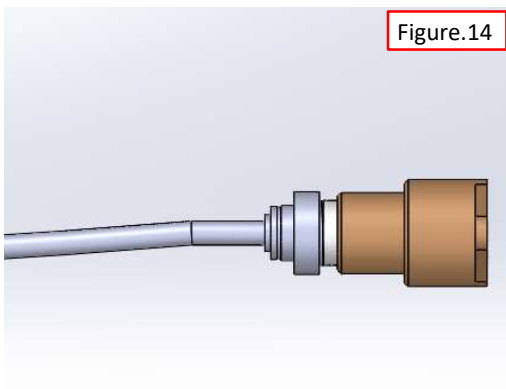


Figure.14

Connect water fitting to brass socket like Figure.14

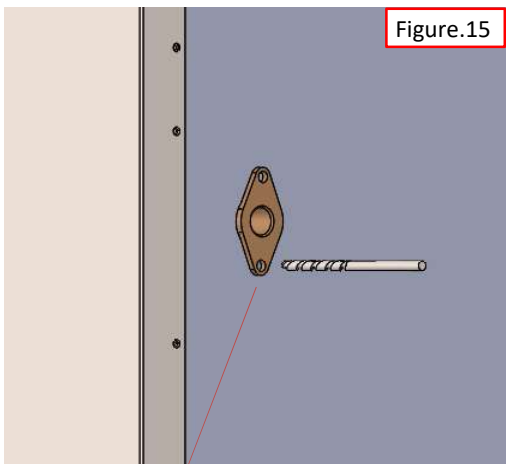
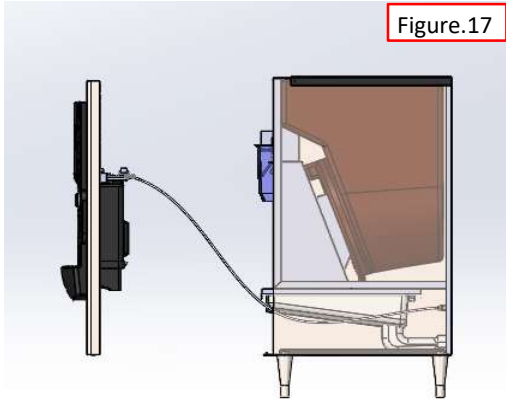
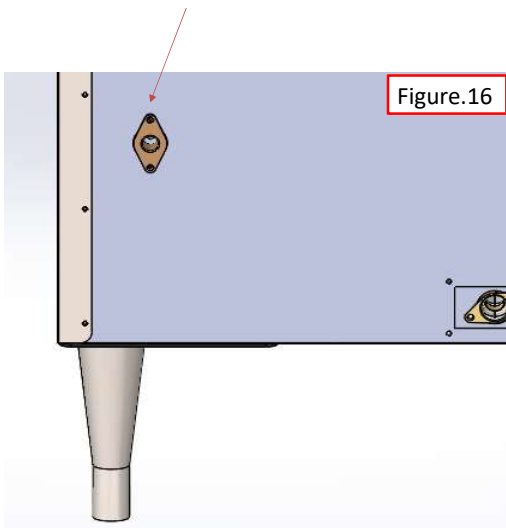


Figure.15

Insert brass socket at $\Phi 30$ hole on rear panel.
Drill two of 3.2Φ hole on brass socket and close with M4 TAPPING SCREW.



Link PE TUBE to water dispenser assembly kit at front cover.