



A family company manufacturing in the USA

www.glastender.com

Project: _____	AIA# _____
Item #: _____ Qty: _____	SIS# _____
Model #: _____	

Laminated Compressor Compartment Cover Details May 2019 and After*

←Top

*Page 1 of this spec sheet is specific to coolers manufactured May 2019 and after. For coolers manufactured prior to May 2019 see page 2.

Front serviced coolers can be supplied with unlaminated compressor compartment covers.

Unlaminated compressor compartment covers consist of a galvanized cover on to which the laminate is glued in the field. Special black vinyl-clad trim rails are supplied by the factory to attach to the outer edge of the cover on all four sides to protect the laminate edge.

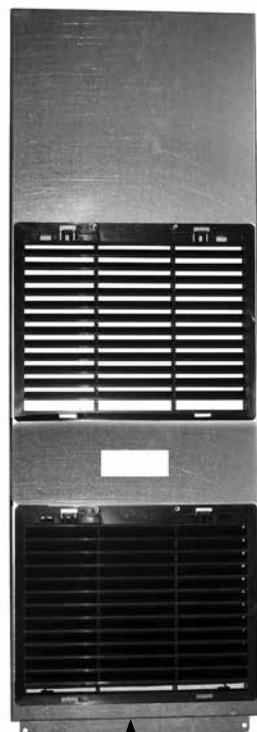
The field lamination instructions are illustrated in the photographs on the bottom left. The dimensional specifications for the laminate pieces required are as follows:

←Center

PART NUMBER	MODELS	TOP	CENTER	BOTTOM
06010385	C1FB, C2FB, CP1FB, CS1FB, F1FB	11.375" x 10.375"	11.375" x 4.5"	11.375" x 1"
06010386**	C1FL, C1FU, CP1FL, F1FL	11.375" x 5.125"	11.375" x 4.5"	NA
**May 2019 and after and prior to 06/27/2022				
06022695***	C1FL, C1FU, CP1FL, F1FL	11.375" x 4.5"	11.375" x 4.5"	11.375" x 1"

***6/27/2022 and after

Note: Dimensions are slightly oversized. Trimming is likely required.



Bottom

Figure 1

Figure 2
Foam Tape



Bottom Flange



Compressor Compartment Cover Field Lamination Instructions

1. Begin by cutting the pieces of laminate required (see dimensional chart above) making sure to orient any grain pattern in the correct direction.
2. Make sure the compressor cover is free from oil and debris. Apply adhesive to both the back of the laminate and the face of the cover. Carefully position the laminate and apply to the cover. This should immediately be rolled out to remove any air bubbles. Repeat this procedure for the other two sections.
3. To install the trim rails, position each rail, one at a time, and drill out the required holes with a 9/64" drill bit. Fasten each rail into place with the black pop rivets provided. Figure 1 shows the relative position of each piece in the assembly.
4. Finally, install 1/4" x 1/2" foam tape along both sides and top. See Figure 2.
5. Install the plastic grilles by simply snapping them into place. Install a foam filter over the bottom grille and secure with elastic bands in a criss-cross pattern as shown in Figure 2.
6. To install the compressor compartment cover, position the top flange of the cover on the top lip of the compressor compartment. Finally, secure the cover into place with two screws through the bottom flange.

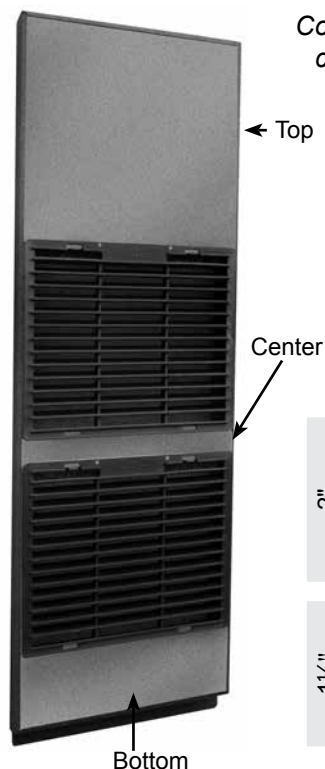
Glastender, Inc. • 5400 N Michigan Rd • Saginaw, MI • 48604-9780
989.752.4275 • 800.748.0423 • Fax 989.752.4444
www.glastender.com

Specifications subject to change without notice. For current specifications please visit our website.

Approval/Notes:

Project: _____	AIA# _____
Item #: _____ Qty: _____	SIS# _____
Model #: _____	

Laminated Compressor Compartment Cover Details Prior to May 2019*



Cover without digital control illustrated

*Page 2 of this spec sheet is specific to coolers manufactured prior to May 2019. For coolers manufactured May 2019 and after see page 1.

Glastender Back Bar, Narrow Door, Low Profile, and Pass Thru Coolers can be supplied with unlaminated compressor compartment covers.

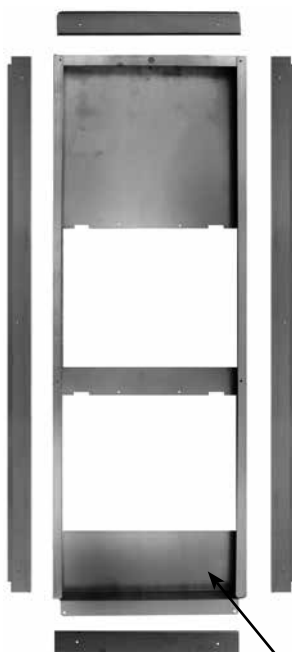
Unlaminated compressor compartment covers consist of a galvaneal cover on to which the laminate is glued in the field. Special black vinyl-clad trim rails are supplied by the factory to attach to the outer edge of the cover on all four sides to protect the laminate edge.

The field lamination instructions are illustrated in the photographs on the bottom left. The dimensional specifications for the laminate pieces required are as follows:

	PART NUMBER	MODEL	TOP	CENTER	BOTTOM
2" Walls	06006268	BB Digital Control	11.375" x 9.125"	11.375" x 3.125"	11.375" x 3.875"
	06008992 - Prior to 2017	LP Digital Control	11.375" x 1.750"	11.375" x 3.125"	11.375" x 5.250"
	06011253 - 1/1/17 - 5/1/19	LN, LP, LNP, LPT Digital Control	11.375" x 7"	11.375" x 2.625"	NA
1 1/2" Walls	06001697	BB, ND, PT	11.375" x 10.625"	11.375" x 1.625"	11.375" x 3.875"
	06001789	LP Digital Control	11.375" x 1.875"	11.375" x 4.500"	11.375" x 3.875"
	06001789	LP	11.375" x 1.875"	11.375" x 4.500"	11.375" x 3.875"

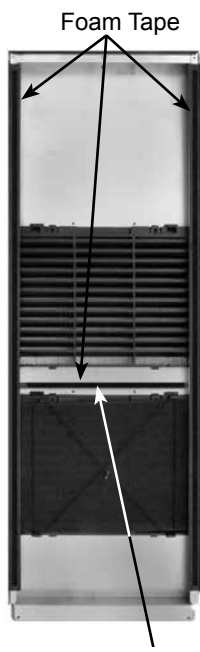
Note: Dimensions are slightly oversized. Trimming is likely required.

Figure 1



Bottom Flange

Figure 2



Air Diverter

Compressor Compartment Cover Field Lamination Instructions

1. Begin by cutting the three pieces of laminate required (see dimensional chart above) making sure to orient any grain pattern in the correct direction.
2. Make sure the compressor cover is free from oil and debris. Apply adhesive to both the back of the laminate and the face of the cover. Carefully position the laminate and apply to the cover. This should immediately be rolled out to remove any air bubbles. Repeat this procedure for the other two sections.
3. To install the trim rails, position each rail, one at a time, and drill out the required holes with a 9/64" drill bit. Fasten each rail into place with the black pop rivets provided. Figure 1 shows the relative position of each piece in the assembly.
4. Finally, install 1/4" x 1/2" foam tape along both sides and across the air diverter. See Figure 2.
5. Install the plastic grilles by simply snapping them into place. Install a foam filter over the bottom grill and secure with elastic bands in a criss-cross pattern as shown in Figure 2.
6. To install the compressor compartment cover on BB, ND, and PT models, secure with a screw through the top of the compartment cover. On LP model, position the top flange of the cover under the top lip of the compressor compartment. Finally, on all models, secure the cover into place with two screws through the bottom flange.

Glastender, Inc. • 5400 N Michigan Rd • Saginaw, MI • 48604-9780
989.752.4275 • 800.748.0423 • Fax 989.752.4444
www.glastender.com

Approval/Notes:

Specifications subject to change without notice. For current specifications please visit our website.