



# TRAYSLIDES: G-SERIES 1-SECTION HEATED CABINET

Parts	Universals		#1 Trayslides		#4 Trayslides	
Kit Model	G1ACC-TK4		G1ACC-TK1		G1ACC-TK2	
	Model #	QTY	Model #	QTY	Model #	QTY
Top Pilasters: Left Front, Right Rear	342-60171-01	2	342-60169-01	2	342-60169-01	2
Bottom Pilasters: Left Front, Right Rear	342-60171-02	2	342-60169-02	2	342-60169-02	2
<b>Top Pilasters:</b> Right Front, Left Rear	342-60172-01	2	342-60170-01	2	342-60170-01	2
Bottom Pilasters: Right Front, Left Rear	342-60172-02	2	342-60170-02	2	342-60170-02	2
Thumb Screws	351-15822-07	24	351-15822-07	24	351-15822-07	24
Trayslide Inserts	701-60039-00	14	701-60032-00	16	340-04842-00	4

## **RECOMMENDED TOOLS:**

Flathead Screwdriver, Rubber Mallet and Phillips Head Screwdriver (Optional).

# **INSTALL UNIVERSALS**



KIT: G1ACC-TK4

# **TRAYSLIDE PART:** 701-60039-00

- 1. (Fig. 1a) Identify the top side of each pilaster.
- 2. Remove the factory installed shelves, pins, and pilasters.
- 3. (Fig. 3a-3b) Install the top section pilasters with 3 thumb screws each.
  - Hand tighten the thumb screws, check that the pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.
  - If you cannot get to the screws with a screwdriver you will need to remove the heating element on the side of the cabinet with a Phillips Head screwdriver to tighten the thumb screws.
- 4. Repeat step 2 with the bottom section pilasters.









- If the heating element was removed, re-install the heating element back into its original position before installing the trayslides.
- 5. (Fig. 5a-5b) Begin installing the trayslides on one side from bottom to top.
  - Insert the bottom set of tabs into the slots at the desired height.
  - On one side, insert the top tab into the pilaster slot, and tap the top of the trayslide near that pilaster with a rubber mallet.
  - Repeat on the other side of the trayslide while being careful not to unseat the side that was installed first.
  - Once both ends are seated in the pilaster slots, tap the top of the trayslide with a rubber mallet near both pilasters to secure it.
- 6. Repeat step 5 on the other side of the cabinet.
- Be sure to check that the trayslides match up with the ones installed on the other side.
- 7. Test on all sets of trayslides to make sure that the pilasters and trayslides have been installed level.

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# **INSTALL #1 TRAYSLIDES**



KIT: G1ACC-TK1

## **TRAYSLIDE PART:** 701-60032-00

- 1. (Fig. 1a) Identify the top side of each pilaster.
- 2. Remove the factory installed shelves, pins, and pilasters.
- 3. (Fig. 3a-3b) Install the top section pilasters with 3 thumb screws each.
  - Hand tighten the thumb screws, check that the pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.
  - If you cannot get to the screws with a screwdriver you will need to remove the heating element on the side of the cabinet with a Phillips Head screwdriver to tighten the thumb screws.
- 4. Repeat step 2 with the bottom section pilasters.

# **INSTALL #4 TRAYSLIDES**



KIT: G1ACC-TK2

#### **TRAYSLIDE PART:** 340-04842-00

- 1. (Fig. 1a) Identify the top side of each pilaster.
- 2. Remove the factory installed shelves, pins, and pilasters.
- 3. (Fig. 3a-3b) Install the top section pilasters with 3 thumb screws each.
  - Hand tighten the thumb screws, check that the pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.
- If you cannot get to the screws with a screwdriver you will need to remove the heating element on the side of the cabinet with a Phillips Head screwdriver to tighten the thumb screws.









• If the heating element was removed, re-install the heating element back into its original position before installing the trayslides.

## 5. (Fig. 5a-5b) Begin installing the trayslides on one side from bottom to top.

- (Fig. 5a) Insert the bottom set of tabs into the slots at desired height.
- (Fig. 5b) On one side, insert the top tab into the pilaster slot, and tap the top of the trayslide near that pilaster with a rubber mallet.
- Repeat on the other side of the trayslide while being careful not to unseat the side that was installed first.
- Once both ends are seated in the pilaster slots, tap the top of the trayslide with a rubber mallet near both pilasters to secure it.

# 6. Repeat step 5 on the other side of the cabinet.

- Be sure to check that the trayslides match up with the ones installed on the other side.screwdriver.
- 7. Test on all sets of trayslides to make sure that the pilasters and trayslides have been installed level.





# 4. Repeat step 2 with the bottom section pilasters.

• If the heating element was removed, re-install the heating element back into its original position before installing the trayslides.

# 5. (Fig. 5a-5b) Begin installing the trayslides on one side from bottom to top.

- · Insert the bottom set of tabs into the slots at desired height.
- On one side, insert the top tab into the pilaster slot, and tap the top of the trayslide near the pilaster with a rubber mallet.
- Repeat on the other side of the trayslide while being careful not to unseat the side that was installed first.
- Once both ends are seated in the pilaster slots, tap the top of the trayslide with a rubber mallet near both pilasters to secure it.

# 6. Repeat step 5 on the other side of the cabinet.

- Be sure to check that the trayslides match up with the ones installed on the other side.
- 7. Test on all sets of trayslides to make sure that the pilasters and trayslides have been installed level.

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