



**Installation Instructions for:**  
**SU-25S Casters** (Food Units with Undershelf)  
**TA-255P Casters** (Enclosed Base Food Units)  
**SU-6 Push Handle**



**CHECK FOR CONCEALED DAMAGE  
FILE CLAIM WITH DELIVERING FREIGHT CARRIER**

# INSTALLING SU-25S CASTERS ON FOOD TABLES WITH UNDERSHELF

## CONTENTS INCLUDED:

- (2) Stainless Steel 5" Swivel Casters
- (2) Stainless steel 5" Swivel Casters with Brakes

## TOOLS NEEDED:

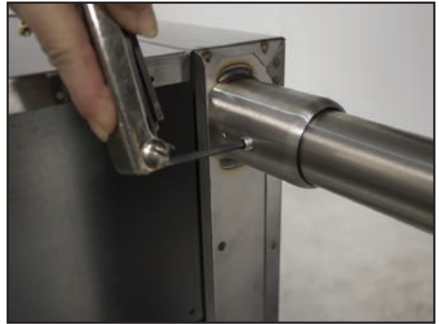
- 5/32" Allen Wrench



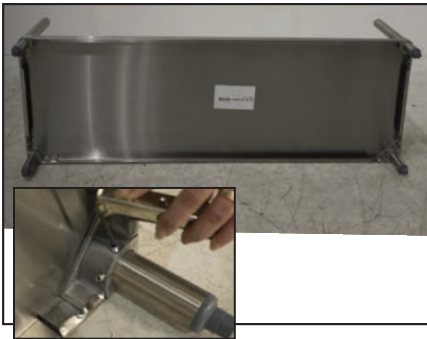
Swivel Casters  
with Leg



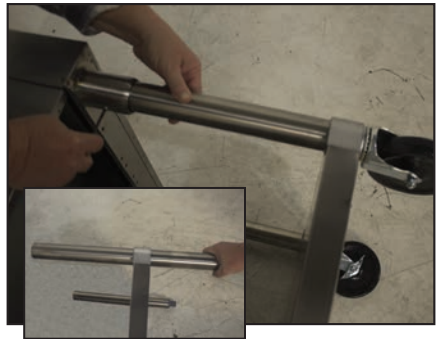
**STEP 1:** Carefully turn unit on its back.



**STEP 2:** Using 5/32" Allen wrench, remove set screws and set aside. DO NOT DISCARD SET SCREWS.



**STEP 3:** Remove undershelf and legs from food unit.



**STEP 4:** Using 5/32" Allen wrench loosen set screws securing legs to undershelf.

**STEP 5:** Install legs with casters by repeating above.

# INSTALLING TA-255P CASTERS ON ENCLOSED BASE FOOD TABLES

## CONTENTS INCLUDED:

- (2) 5" Swivel Casters
- (2) 5" Swivel Casters with Brakes

## TOOLS NEEDED:

- 3/4" Opened End Wrench
- Pipe Wrench



Swivel Casters



**STEP 1:** Carefully turn unit on its back.



**STEP 2:** Unscrew leg from support channel (pipe wrench may be necessary).



**STEP 3:** Screw each caster into each threaded hole by hand.



**STEP 4:** Once all casters are in place, tighten the bolt head that appears under the caster body using a 3/4" open end wrench.

# INSTALLING THE SU-6 HANDLE ON ADVANCE TABCO HOT & COLD FOOD TABLES (SOLD SEPARATELY)

## CONTENTS INCLUDED:

- (1) Handle
- (2) Bolts

## TOOLS NEEDED:

Phillips Head Screwdriver

**STEP 1:** Attach the Push Handle to the two pre-existing holes on the desired end of the Food Table using the 2 supplied Bolts.



For Additional Assistance, Please call Customer Service at:

**1-800-645-3166**