

ASSEMBLY INSTRUCTIONS**CAUTION**

INSPECT CONTENTS IMMEDIATELY AND FILE CLAIM WITH DELIVERING CARRIER FOR ANY DAMAGE.
SAVE YOUR BOX AND ALL PACKING MATERIALS.
 YOU ARE RESPONSIBLE FOR DAMAGE TO YOUR UNIT IF RETURNED IMPROPERLY PACKED.

BEFORE ASSEMBLY, PLEASE READ:

- Shelves up to 48" in length can support an evenly distributed static load of 800 lbs.
- Shelves of 60" and 72" length can support an evenly distributed static load of 600 lbs.
- **IMPORTANT:** Shelving units should not exceed 2400 lbs. per set of four posts.

Helpful Suggestions:

- Large installations are easier if all posts are marked first. Lay posts on floor with leveling bolts against a wall or straight edge. Mark all posts using a magic marker or grease pencil.
- Units over 50" high should be assembled with no less than 3 shelves—preferably 4 or more—and the bottom shelf should be placed as low as possible or practical.

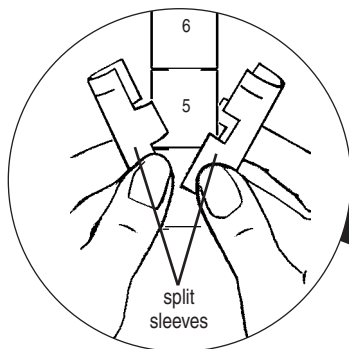
STATIONARY UNITS:

(see page 3 for assembly of Mobile Units)

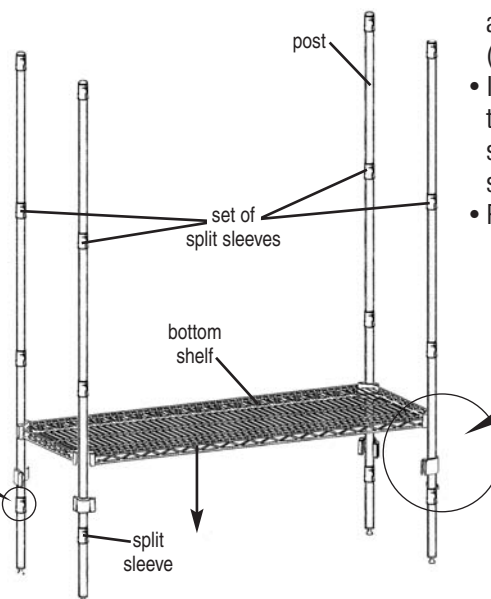
Step 1 - Attach all split sleeves to posts at desired heights.

- The wider part of the taper goes toward the bottom.
- Make sure rib on split sleeve is seated into a groove on the post.

Note: The number covered by the split sleeve indicates approximate height of shelf.



Note: If using aluminum split sleeves, set aside retaining rings until shelves have been installed (see page 2).

**Step 2 - Mount bottom shelf.**

- Insert the four shelf corners onto posts above split sleeves, and drop into place (see fig. 2a).
- Insert shelf above shelf corners, orienting the shelf corner dovetail with shelf corner slot (see fig. 2b) and pressing down until it snaps into place.
- Repeat on remaining corners.

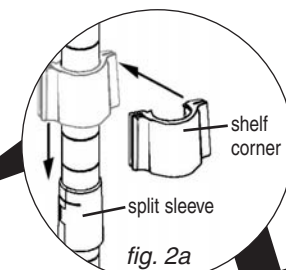


fig. 2a

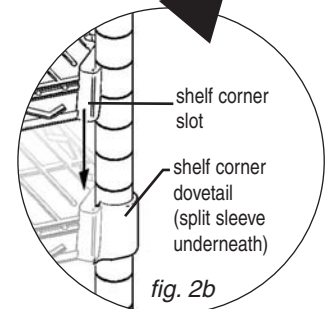


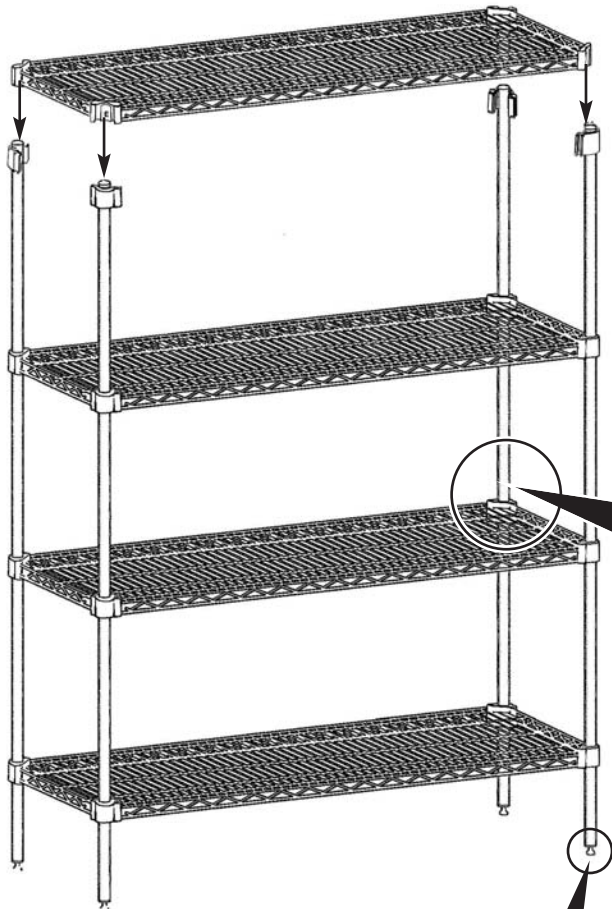
fig. 2b

(continued on page 2)

EG10099 Revised 07/09

Quad-Adjust™ Wire Shelving

ASSEMBLY INSTRUCTIONS

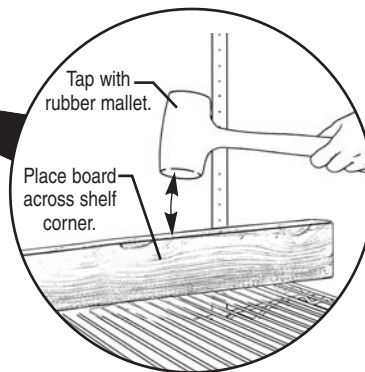


Step 3: Mount additional shelves.

Refer to Steps 1 & 2 (front page), working from bottom to top.

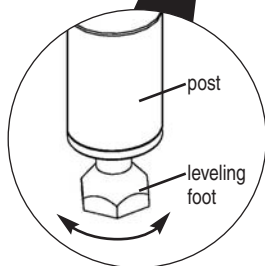
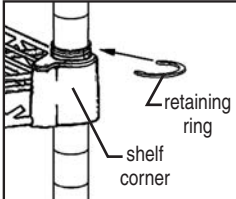
Step 4: Securely seat all shelves.

- Lay a board diagonally across the front and side wire shelf trusses, and firmly seat shelf onto split sleeves with a rubber mallet.
- Do NOT hammer directly on shelf.
- Repeat on remaining corners.



If using aluminum split sleeves:

- Make sure the groove, located on the top of split sleeve, is accessible.
- Gently tap the retaining ring into the outer groove of each split sleeve.



Step 5: Level unit as necessary.

The leveling bolts allow approximately 1/2" adjustment.

(End)



WARNING – TIPPING HAZARD



- Do not step, stand or climb on shelving units.
- Place heavy objects on lowest shelf.

Failure to follow these guidelines can result in property damage or personal injury.

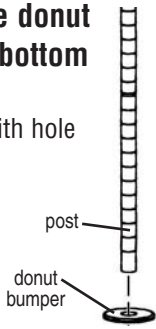
Quad-Adjust™ Wire Shelving

ASSEMBLY INSTRUCTIONS

MOBILE UNITS:

Step 1 - Place donut bumper onto bottom end of post.

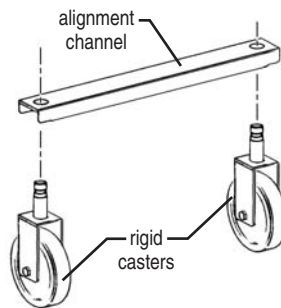
Bottom is end with hole for caster stem.



Step 2 (for rigid casters only.

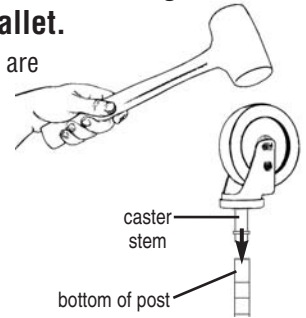
Otherwise, proceed to Step 3) -

Place alignment channel onto stems of rigid casters.



Step 3 - Drive in caster using a hammer or mallet.

Several solid blows are usually required.



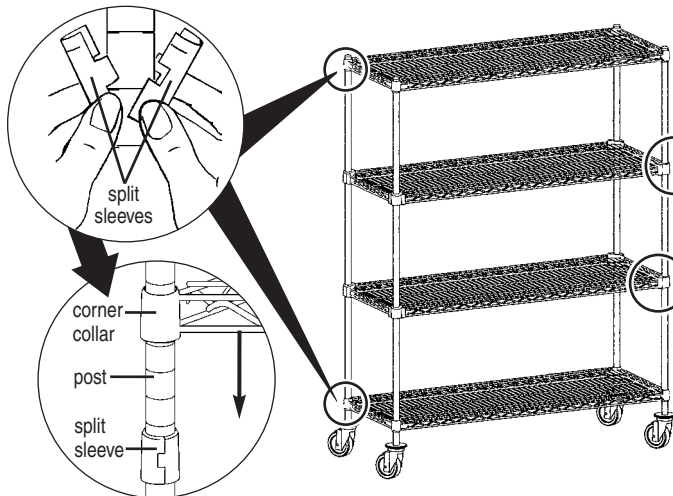
IMPORTANT NOTE BEFORE PROCEEDING:



On mobile units, top and bottom must utilize a product with TRADITIONAL WELDED COLLARS!
These instructions show wire shelves as an example, but can include solid shelves, dunnage shelves, dolly frame (for bottom only), or four-sided channel frames.

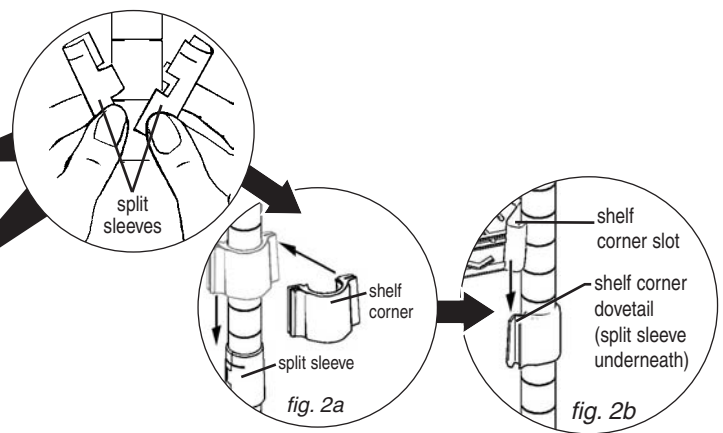
Step 4 - Mount top and bottom standard shelves.

IMPORTANT: Bottom shelf must be installed before top shelf.



Step 5 - Mount mid Quad-Adjust™ shelves.

See Steps 1 & 2 on front page.



(End)

Notes about Mobile Units:

- **IMPORTANT:** Maximum load for mobile units to be the following:
 - 3 times the weight rating for one caster, or
 - 1000 lbs. per set of four posts... whichever is less.
- First shelf must be located at bottom groove of each post for stability.
- Overall height should not exceed 74".
- Do not construct carts with shelves less than 18" wide.
- Inspect and maintain casters regularly. Replace casters that are damaged or severely worn.



WARNING – TIPPING HAZARD



- Push mobile units in long direction.
- Use caution when moving heavily loaded carts. Heavy loads are hard to control.
- Do not step, stand or climb on shelving units.
- Place heavy objects on lowest shelf.
- Inspect casters before use.
- Replace casters that are worn immediately.

Failure to follow these guidelines can result in property damage or personal injury.

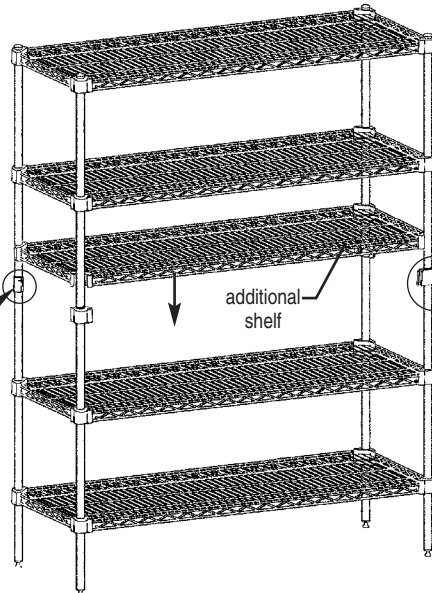
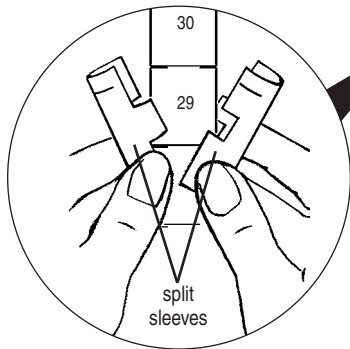
Quad-Adjust™ Wire Shelving

ASSEMBLY INSTRUCTIONS

TO INSTALL ADDITIONAL QUAD-ADJUST™ SHELF:

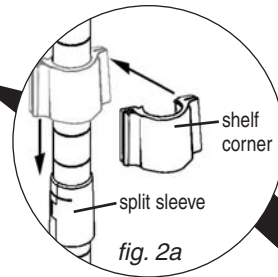
Step 1 - Attach split sleeves to posts at desired height.

- The wider part of the taper goes toward the bottom.
 - Make sure rib on split sleeve is seated into a groove on the post.
- Note: The number covered by the split sleeve indicates approximate height of shelf.

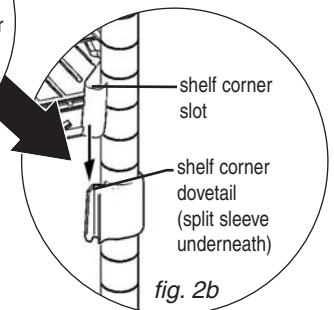


Step 2 - Mount additional shelf.

- Insert the four shelf corners onto post above split sleeves, and drop into place (see *fig. 2a*).
- Insert shelf above shelf corners, orienting the shelf corner dovetail with shelf corner slot (see *fig. 2b*) and pressing down until it snaps into place.
- Repeat on remaining corners.



(End)



TO REMOVE EXISTING QUAD-ADJUST™ SHELF:

Removal is opposite of installation.

- Excessive force is typically not needed for removal.
- Using palm of hand, gently hit upward on end of shelf to loosen corners. Repeat as necessary.

If greater force is required:

- Place a board diagonally UNDERNEATH shelf, across the front and side wire trusses.
- With a gentle upward swing of a mallet, knock shelf loose. Repeat as necessary.

(End)

