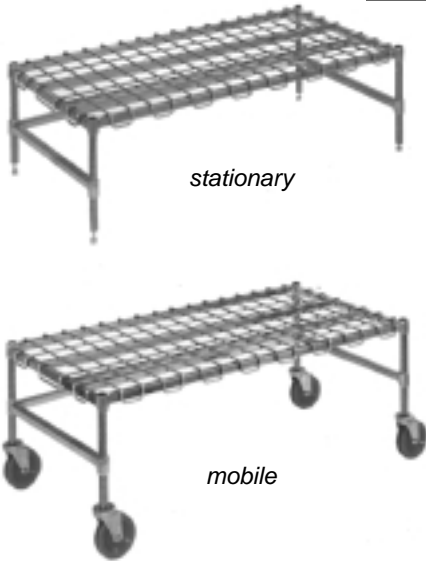


# Dunnage Rack

## ASSEMBLY INSTRUCTIONS

### CAUTION

INSPECT CONTENTS IMMEDIATELY AND FILE CLAIM WITH DELIVERING CARRIER FOR ANY DAMAGE. **SAVE YOUR BOX AND ALL PACKING MATERIALS.** YOU ARE RESPONSIBLE FOR DAMAGE TO YOUR UNIT IF RETURNED IMPROPERLY PACKED.



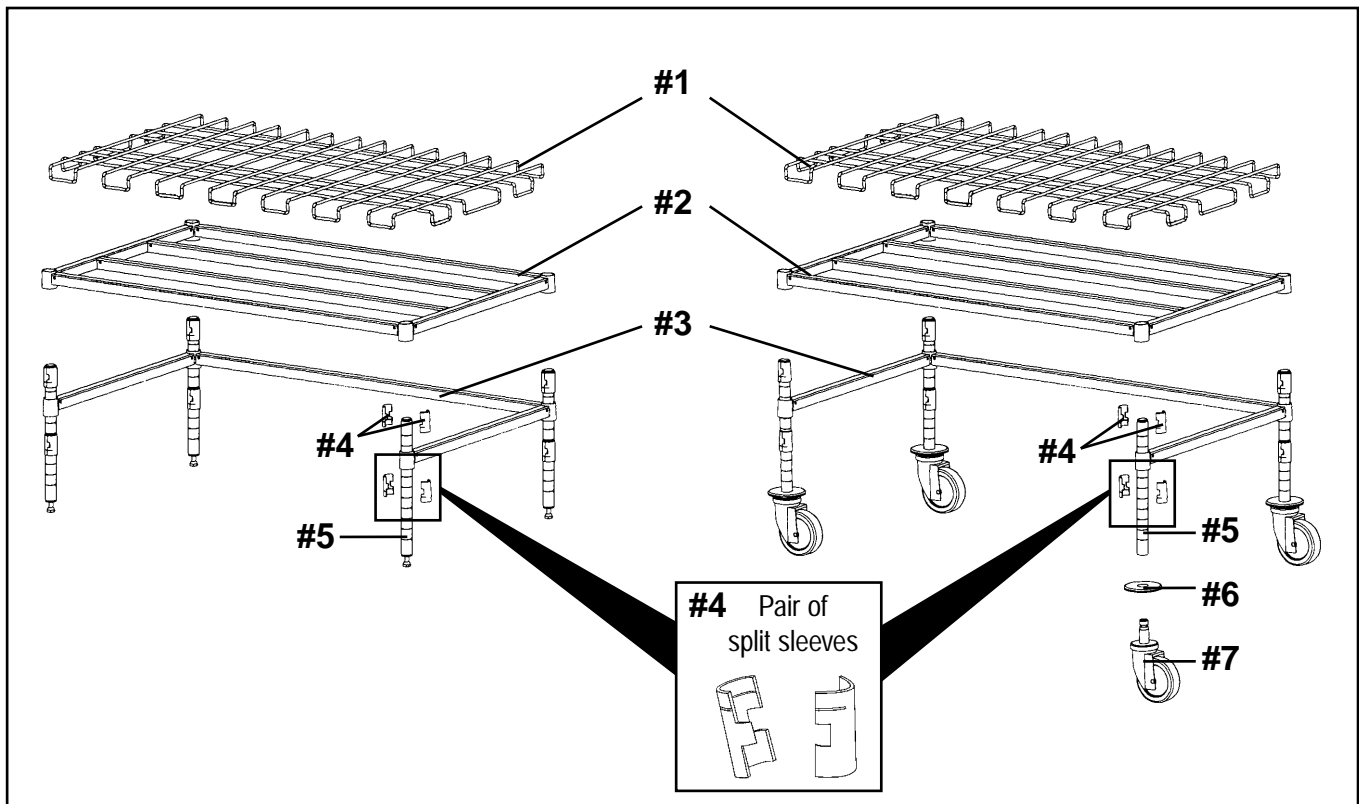
stationary

mobile

### Parts List

Stationary Dunnage			Mobile Dunnage		
#	description	qty	#	description	qty
1	Dunnage matt	1	1	Dunnage matt	1
2	4-sided frame	1	2	4-sided frame	1
3	3-sided frame	1	3	3-sided frame	1
4	Bags of four pairs of split sleeves	2	4	Bags of four pairs of split sleeves	2
5	Posts	4	5	Posts	4
			6	Donut bumpers	4
			7	Casters*	4

\* 2 swivel casters, 2 with brake



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## PLEASE READ BEFORE ASSEMBLING DUNNAGE RACK.

- Remove all components from packaging. Using the Parts List (other side), check and identify all components.
- Split sleeves must be used in conjunction with the three-sided and four-sided frames. When installing split sleeves, make sure the thicker part of the taper goes toward the bottom. Also make sure the rib inside the split sleeves is seated into the groove on the post. Posts are grooved in 1" increments.
- When installing frames, make sure the thicker part of the collars goes toward the bottom.

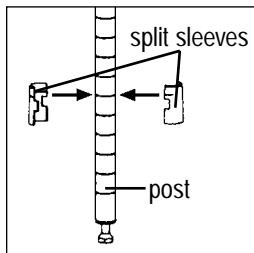


Figure 1a

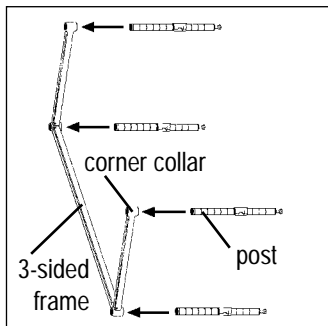


Figure 1b

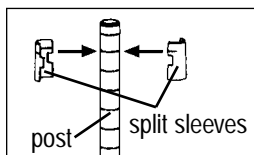


Figure 2a

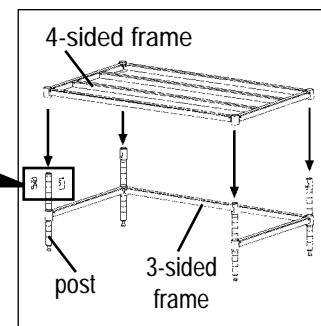


Figure 2b



Figure 3a

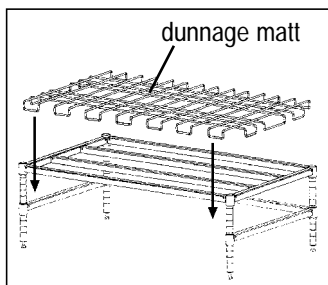


Figure 3b

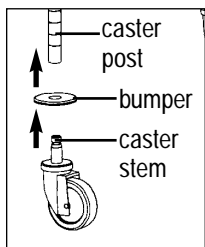


Figure 1a



Figure 1b

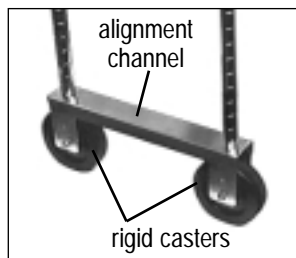


Figure 1c

### Stationary dunnage racks

#### 1. Assemble 3-sided frame to posts.

A. Snap plastic tapered split sleeves onto each post at the desired position for the 3-sided frame (see Figure 1a).

Note: Although the 3-sided frame should be mounted as low as possible for the most stability, NSF requires a minimum of 6" clearance below the frame. For NSF-approved installation, mount frame at the 6th groove or above on each post.

B. Holding the 3-sided frame on its side, insert the posts through the corner collars until the split sleeves are seated snugly within the collars (see Figure 1b).

#### 2. Assemble 4-sided frame.

A. Stand the post/frame assembly upright, and snap the split sleeves onto each post at the 1st groove from the top (see Figure 2a).

B. Mount the 4-sided frame, inserting the posts through the corner collars until the split sleeves are seated snugly within the collars (see Figure 2b).

#### 3. Complete assembly.

A. Securely seat both frames using a board and hammer at each corner (see Figure 3a).

B. Place the dunnage matt on the frame (see Figure 3b).

### Mobile dunnage racks

#### 1. Assemble casters to posts.

A. Place donut bumpers onto bottom end of post. Bottom of post is the end with 1/16" ungrooved (see Figure 1a).

B. Insert caster stem into bottom of each post. Drive in caster using a hammer or mallet (see Figure 1b).

Note: If rigid casters are purchased, place alignment channel (Figure 1c) over caster stem before inserting casters.

**2. Complete assembly following directions for stationary dunnage racks (above). Always place the 3-sided frame at the lowest position for mobile dunnage racks.**