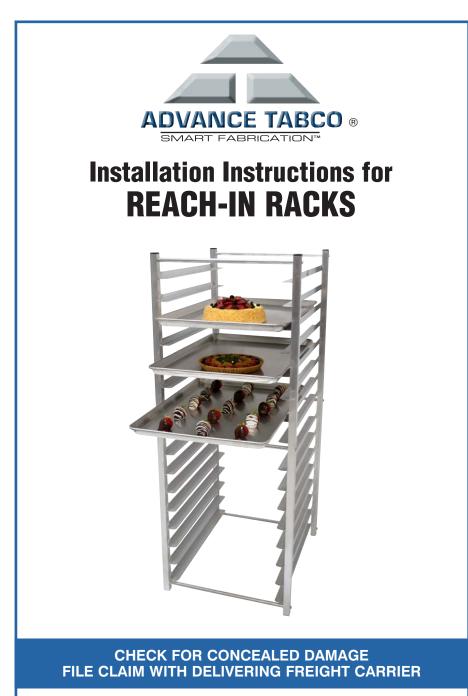
<u>STEP 4:</u>

- a. Stand rack up right on a flat and level surface (Figure 5).
- b. Firmly tighten all bolts. Do not over tighten bolts to avoid stripped threads.







Pan Racks manufactured by **ADVANCE TABCO**[®] are designed and constructed for the use of pan storage and transport and the like. **ADVANCE TABCO**[®] does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

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REACH-IN RACK INSTALLATION INSTRUCTIONS

CARTON CONTENTS:

Qty.	Description
6	5/8" Diameter Round Cross Braces
2	Side Frames
12	1/4" -20 x 1" Long Hex Bolts

TOOLS REQUIRED:

3/32" Rachet Wrench

ASSEMBLY:

STEP 1:

Check to ensure all parts are accounted for.

<u>STEP 2:</u>

- a. Insert the (6) 5/8" diameter cross braces into the holes on the inner side of one frame.
- b. Insert the 1/4"-20 x 1" hex bolts into the holes on outer side of frame and thread into the end of 5/8" cross braces (Figure 1).
 Do not fully tighten at this point.



<u>STEP 3:</u>

- a. Lay frame on the floor with (6) cross braces facing up (Figure 2).
- b. Position the opposing side frame onto cross braces, aligning holes **(Figure 3)**.

Be sure to check the frame angles face the same way as shown (Figure 4).

c. Insert the 1/4"-20 x 1" hex bolts into the holes on outer side of frame and thread into the end of 5/8" cross braces. **Do not fully tighten at this point.**





